

例：

DA4G18 发动机型号(ENGINE TYPE NUMBER)

打号位置 ☆4D 54A0004☆ TYPE POSITION

54A0004 — 生产流水号(PRODUCE GLIDE NUMBER)

5 — 2005年 (2005 YEAR) 4 — 4月份 (APRIL)

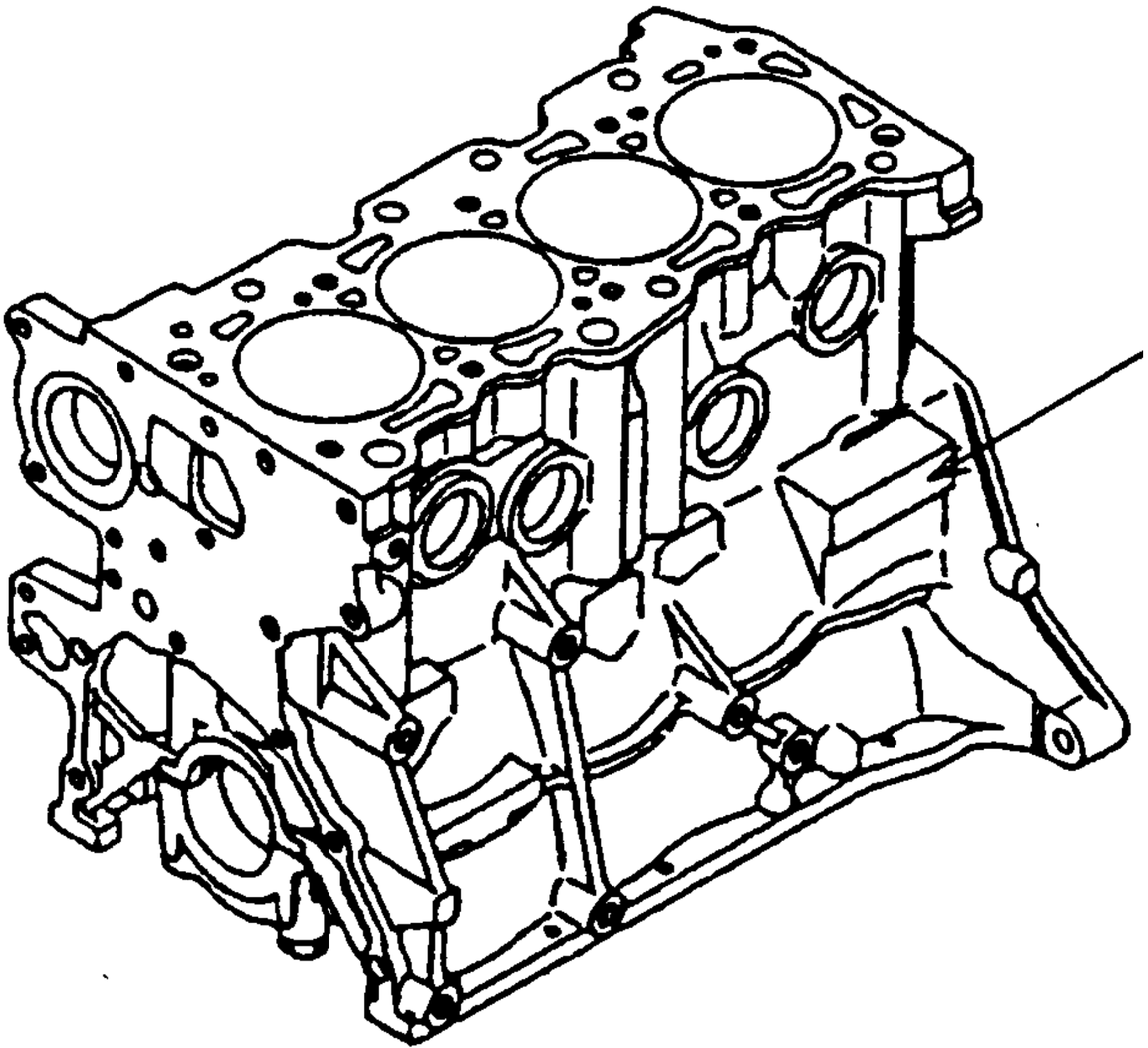
A0004 — 生产顺序号 (PRODUCE ORDER NUMBER)

发动机型号的区分符号 (DIFFERENT SYMBOL OF ENGINE MODEL)

Оглавление

ILLUSTRATION 1-1-1 ENGINE TYPE POSITION.....	3
ILLUSTRATION 1-1-2 PLUG, PIN CYLINDER BLOCK.....	4
ILLUSTRATION 1-1-3 BEARING.....	5
ILLUSTRATION 1-1-4 PISTON AND CONNECTING ROD.....	6
ILLUSTRATION 1-1-5 OIL PUMP AND OIL STRAINER.....	7
ILLUSTRATION 1-1-6 WATER PUMP AND REAR OIL SEAL.....	8
ILLUSTRATION 1-1-7 OIL PAN ASSY.....	9
ILLUSTRATION 1-1-8 TIMING SYSTEM.....	10
ILLUSTRATION 1-1-9 RIGHT SUPPORT BRACKET.....	11
ILLUSTRATION 1-1-10 CYLINDER HEAD.....	12
ILLUSTRATION 1-1-11 TIMING BELT.....	13
ILLUSTRATION 1-1-12 ROCKER COVER.....	14
ILLUSTRATION 1-1-13 COVER ASSY,TIMING BELT.....	15
ILLUSTRATION 1-1-14 CRANKSHAFT PULLEY ASSY AND OIL FILTER.....	16
ILLUSTRATION 1-1-15 WATER INLET PIPE ASSY.....	17
ILLUSTRATION 1-1-16 THERMOSTAT.....	18
ILLUSTRATION 1-1-17 INTAKE MANIFOLD.....	19
ILLUSTRATION 1-1-18 EXHAUST MANIFOLD.....	20
ILLUSTRATION 1-1-19 CHARCOAL CANISTER CONTROL VALVE.....	21
ILLUSTRATION 1-1-20 FUEL RAIL AND INJECTOR ASSY.....	22
ILLUSTRATION 1-1-21 THROTTLE BODY ASSY.....	23
ILLUSTRATION 1-1-22 PCV (PRESSURE CONTROL VALVE).....	24
ILLUSTRATION 1-1-23 COVER BOARD.....	25
ILLUSTRATION 1-1-24 WATER PIPE.....	26
ILLUSTRATION 1-1-25 ALTERNATOR.....	27
ILLUSTRATION 1-1-26 IGNITION COIL ASSY.....	28
ILLUSTRATION 1-1-27 VACUUM HOSE.....	29
ILLUSTRATION 1-1-28 FLYWHEEL ASSY.....	30
ILLUSTRATION 1-1-29 SEAL, VALVE STEM.....	31
ILLUSTRATION 1-1-30 VALVE AND VALVE SPRING.....	32
ILLUSTRATION 1-1-31 GUIDE, SPARK PLUG.....	33
ILLUSTRATION 1-1-32 CAMSHAFT.....	34
ILLUSTRATION 1-1-33 SHAFT, ROCKER ARM.....	35
ILLUSTRATION 1-1-34 STUD.....	36
ILLUSTRATION 1-1-35 BRACKET, CAMSHAFT POSITION SENSOR.....	37
ILLUSTRATION 1-1-36 CLUTCH COVER AND CLUTCH DISC.....	38
ILLUSTRATION 1-1-37 ENGINE AND TRANSMISSION.....	39
ILLUSTRATION 1-1-38 STARTER.....	40

ILLUSTRATION 1-1-1 ENGINE TYPE POSITION



The type number and the series number are marked on the left side of the engine block as shown by the arrow in the illustration TYPE POSITION. The numbers are arranged by two lines: the upper one is the type number, and lower one is the series number.

ILLUSTRATION 1-1-2 PLUG, PIN CYLINDER BLOCK

图1-1-2					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1	476Q-1002901		
2	471Q-1002008	螺堵	PLUG	1	
3	471Q-1002006	定位衬套	POSITIONING BUSH	2	
4	471Q-0472403	定位销	POSITIONING PIN	2	
5	471Q-0471104	定位衬套	POSITIONING BUSH	2	
6	471Q-0540017	钢球	STEEL BALL	1	
7	471Q-1002007	双头螺柱	STUD	1	
8		碗形水柱	BOWL PLUG	1	

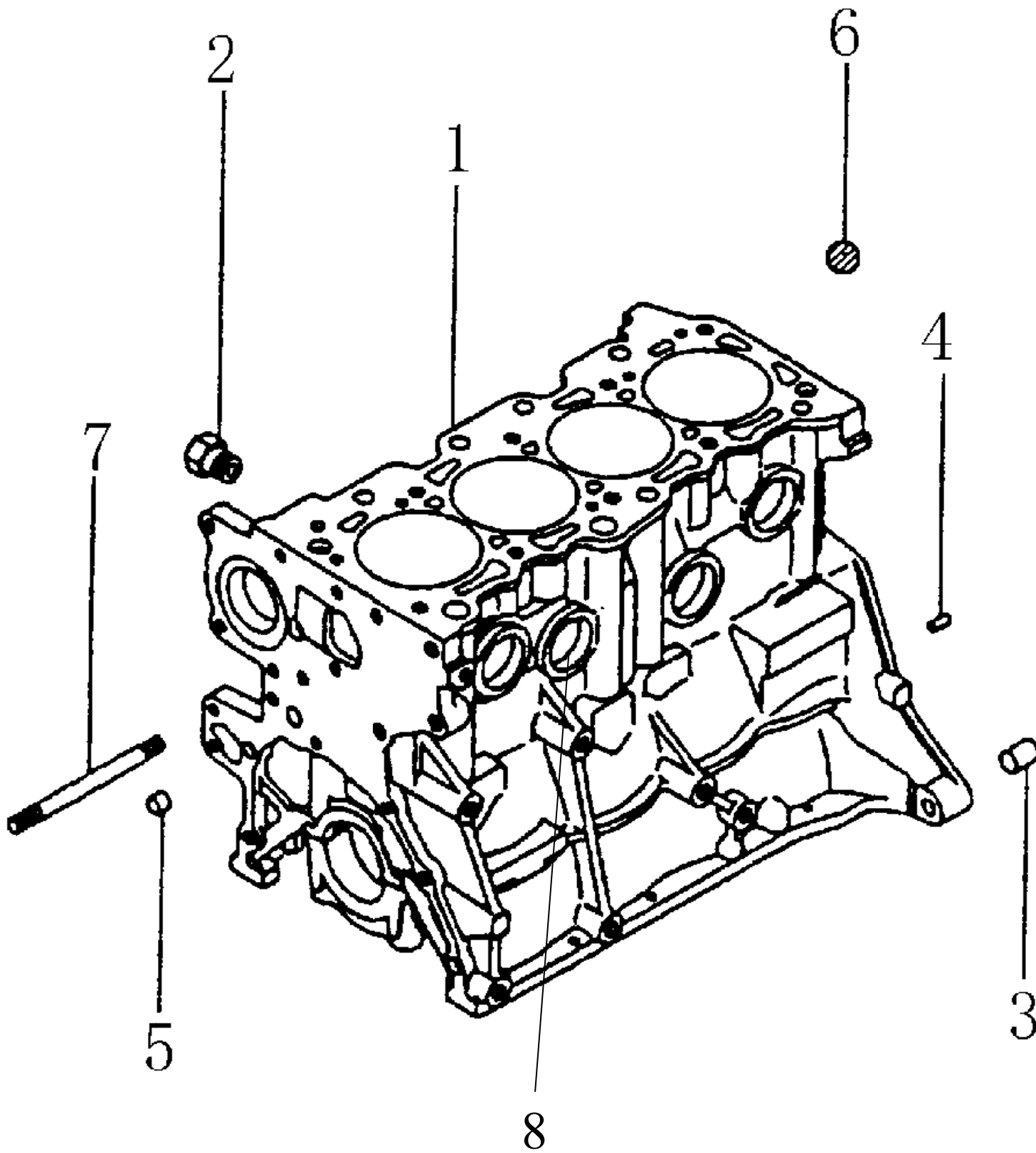


ILLUSTRATION 1-1-3 BEARING

图1-1-3					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1			
2	471Q-1002002	轴承盖	CAP,BEARING	3	
3	471Q-1002003	中间轴承盖	CAP,CENTER BEARING	1	
4	471Q-1002004	第四轴承盖	CAP,No.4) BEARING	1	
5	471Q-1002005	轴承盖螺栓	BOLT,BEARING CAP	10	
6	476Q-1005001-B	曲轴	CRANKSHAFT	1	
7	471Q-1002011	中间主轴瓦	BEARING, CENTER CRANKSHAFT	2	
8	471Q-1002012	下主轴瓦	LOWER BEARING, CRANKSHAFT	4	
9	471Q-1002013	上主轴瓦	UPPER BEARING, CRANKSHAFT	4	

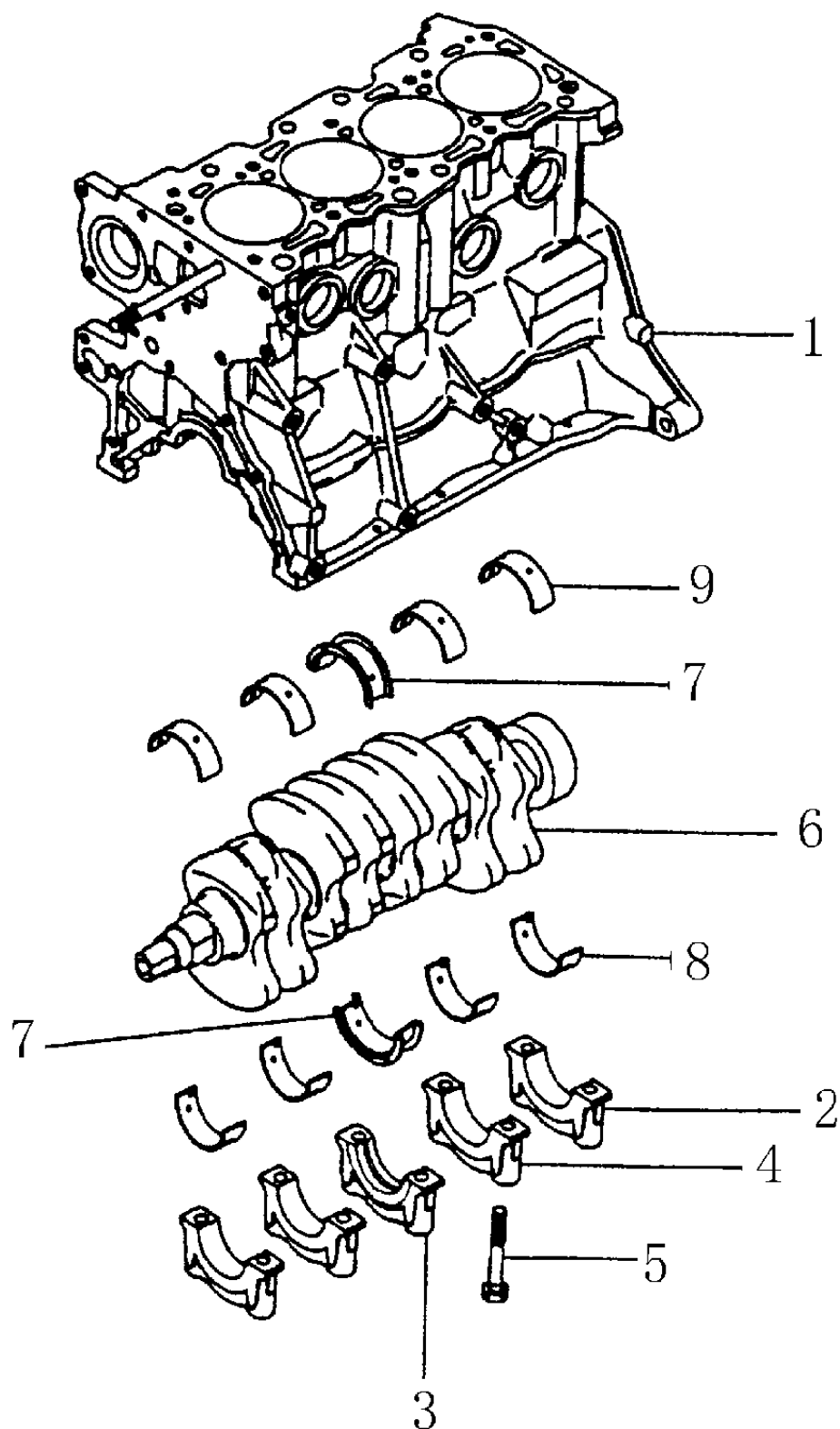


ILLUSTRATION 1-1-4 PISTON AND CONNECTING ROD

图1-1-4					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1	471Q-1004901	连杆总成	CONNECTING ROD ASSY	4	
2	471Q-1004005	连杆	CONNECTING ROD	4	
3	471Q-1004006	连杆盖	CAP, CONNECTING ROD	4	
4	471Q-1004007	连杆螺栓	BOLT, CONNECTING ROD	8	
5	471Q-1004008	连杆螺母	NUT, CONNECTING ROD	8	
6	471Q-1004011	连杆轴瓦	BEARING,CONNECTING ROD	8	
7	476Q-1004001	活塞	PISTON	4	
8	471Q-1004002	活塞销	PIN,PISTON	4	
9	476Q-1004003	第一道活塞环	PISTON RING, NO.1	4	
10	476Q-1004004	第二道活塞环	PISTON RING, NO.2	4	
11	476Q-1004900	油环总成	OIL RING ASSY	4	

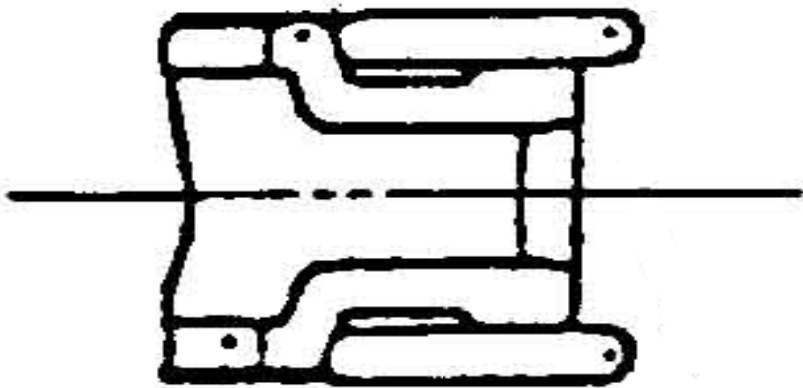
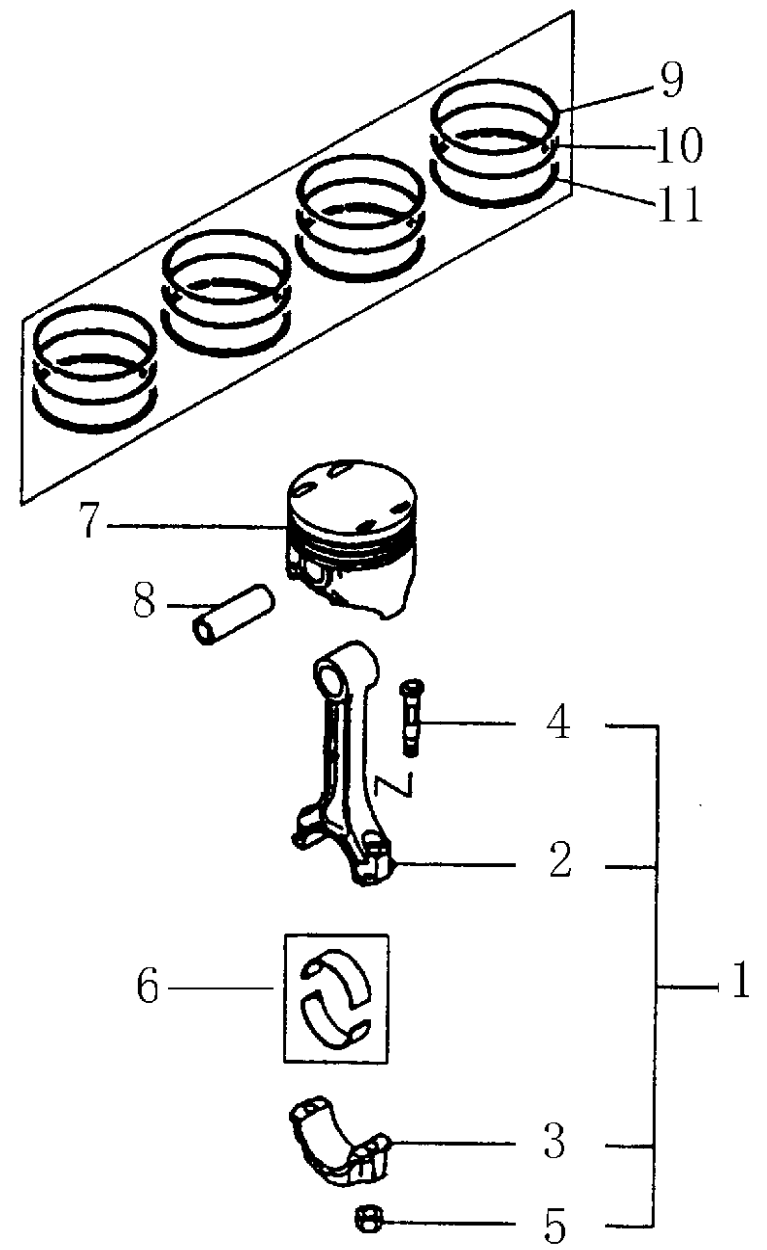


ILLUSTRATION 1-1-5 OIL PUMP AND OIL STRAINER

图1-1-5					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qt y	备注 Rem
		中文 Chinese	英文 English		
1		缸体分总成2	CYLINDER BLOCK SUBASSY 2	1	
2	471Q-1011950-B	机油泵总成	OIL PUMP ASSY	1	
3	471Q-0140025	凸缘螺栓	FLANGE BOLT	3	
4	471Q-0140027	凸缘螺栓	FLANGE BOLT	1	
5	471Q-0140029	凸缘螺栓	FLANGE BOLT	2	
6	471Q-0140038	凸缘螺栓	FLANGE BOLT	4	
7	471Q-1010950	集滤器总成	OIL STRAINER ASSY	1	
8	471Q-1000044	集滤器垫片	WASHER, OIL STRAINER	1	
9	471Q-0241071	螺栓垫片总成	BOLT & WASHER ASSY	2	

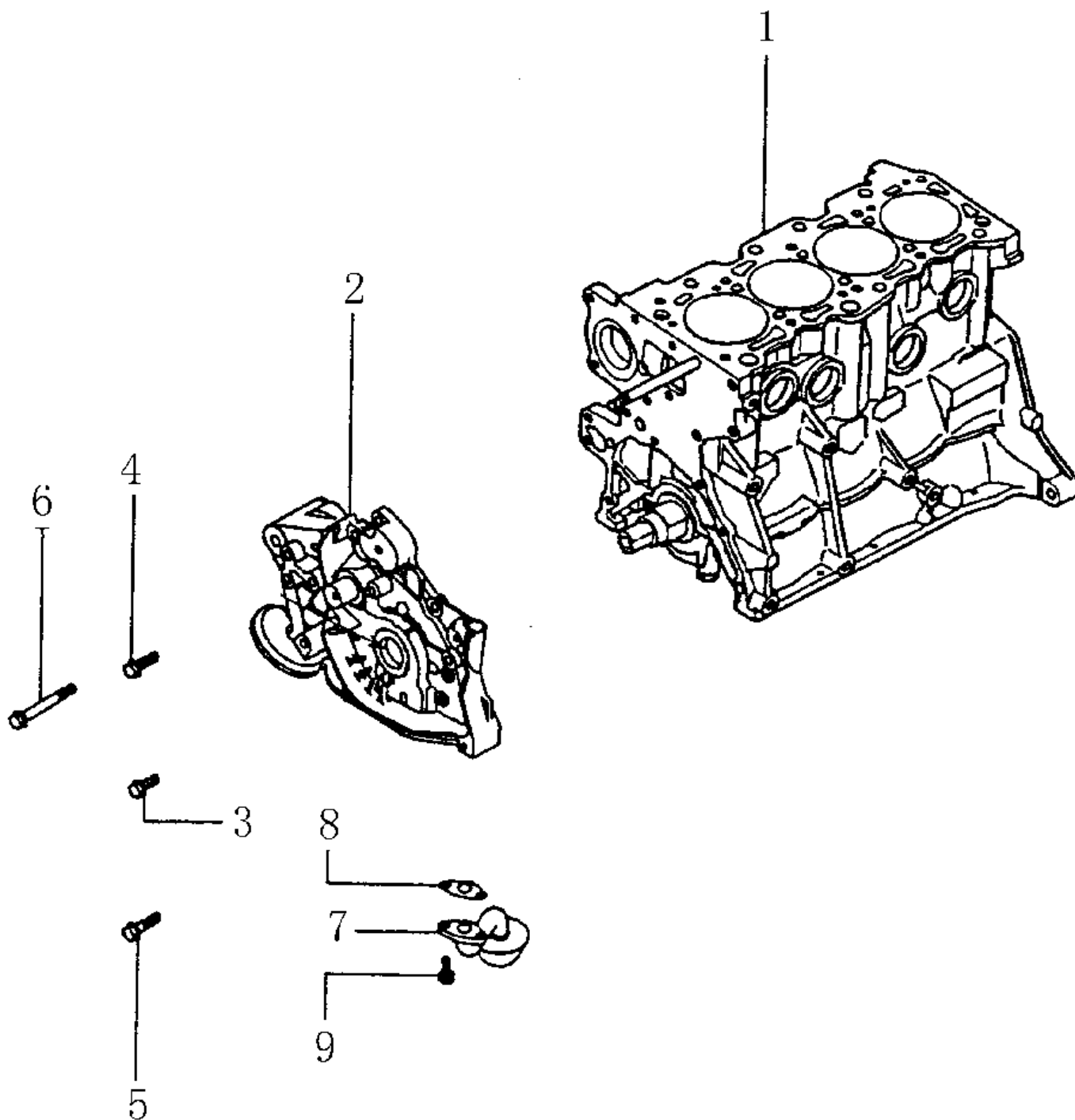


ILLUSTRATION 1-1-6 WATER PUMP AND REAR OIL SEAL

图1-1-6					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸体分总成3	CYLINDER BLOCK SUBASSY 3	1	
2	471Q-1307950	水泵总成	WATER PUMP ASSY	1	
3	471Q-0140227	凸缘螺栓	FLANGE BOLT	2	
4	471Q-0140229	凸缘螺栓	FLANGE BOLT	3	
5	471Q-0140235	凸缘螺栓	FLANGE BOLT	1	
6	471Q-1002902	曲轴后油封 及壳体总成	REAR OIL SEAL AND HOUSING ASSY	1	
7	471Q-1002801	油封	REAR OIL SEAL	1	
8	471Q-1002009	油封壳体	HOUSING, REAR OIL SEAL	1	
9	471Q-0140207	凸缘螺栓	FLANGE BOLT	5	

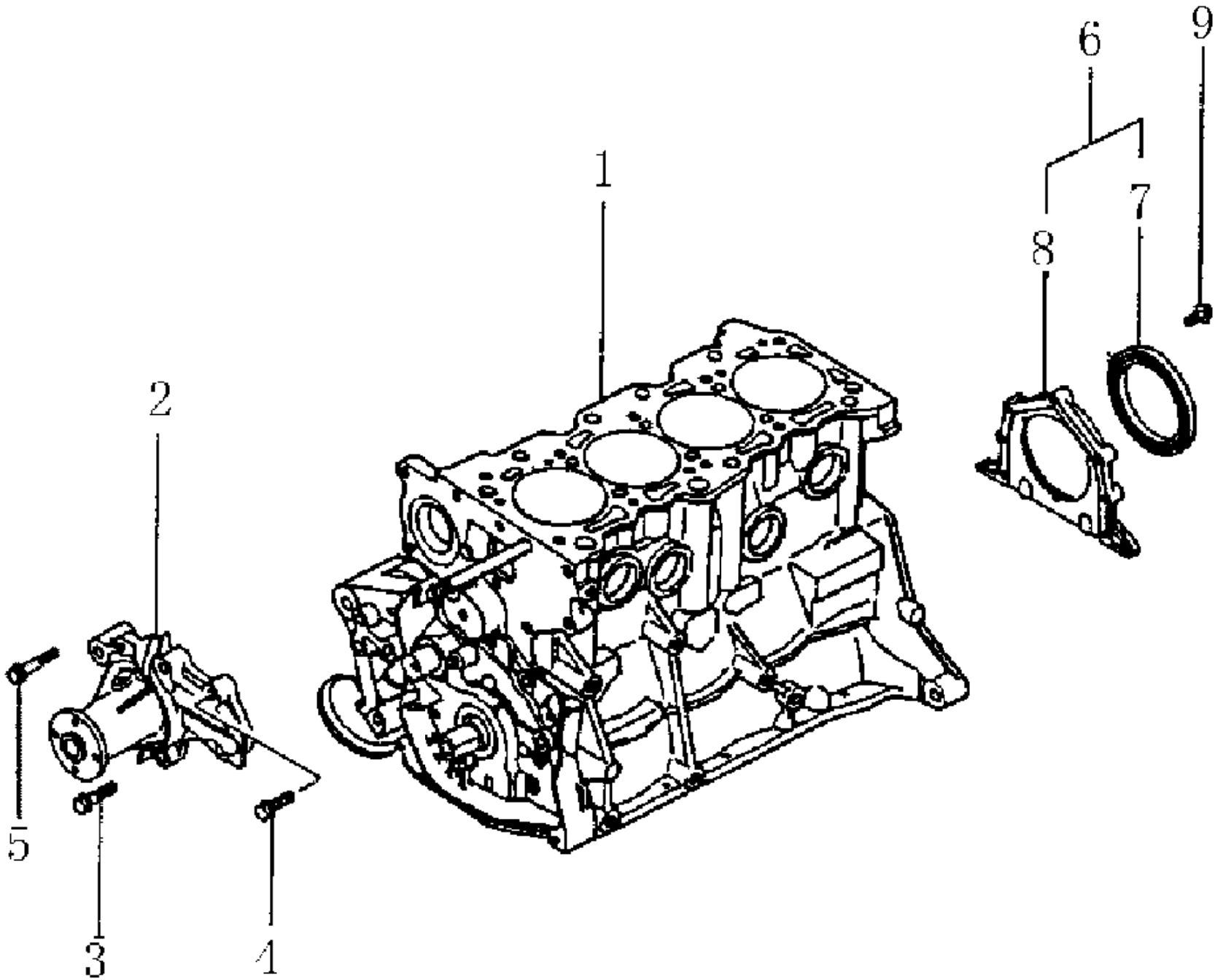


ILLUSTRATION 1-1-7 OIL PAN ASSY

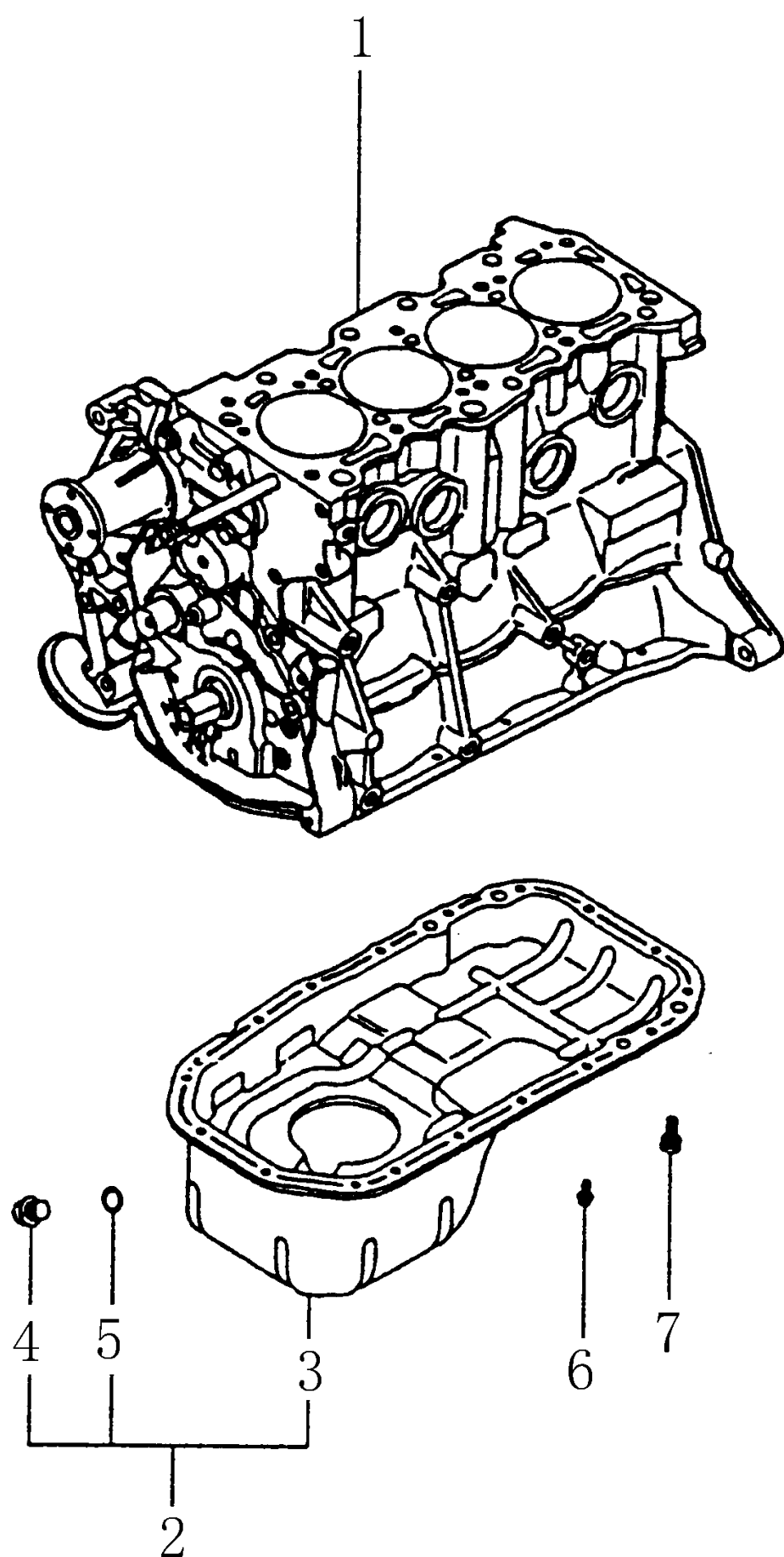


图1-1-7					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qt y	备注 Rem
		中文 Chinese	英文 English		
1		缸体分总成4	CYLINDER BLOCK SUBASSY 4	1	
2	476Q-1009950	油底壳总成	OIL PAN ASSY	1	
3	476Q-1009800	油底壳	OIL PAN	1	
4	471Q-1009003	放油螺堵	OIL DRAIN PLUG	1	
5	471Q-1009002	放油螺堵垫	GASKET,OIL DRAIN PLUG	1	
6	471Q-1000010	凸缘螺栓	FLANGE BOLT	18	
7	471Q-0140223	凸缘螺栓	FLANGE BOLT	2	

ILLUSTRATION 1-1-8 TIMING SYSTEM

图1-1-8					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸体分总成5	CYLINDER BLOCK SUBASSY 5	1	
2	471Q-1000802-B	曲轴正时齿轮 总成	TIMING GEAR ASSY, CRANKSHAFT	1	
3	471Q-1000014-B	齿型板压板	SPACER	1	
4	471Q-1000806	正时皮带张紧 轮总成	TENSIONER ASSY,TIMING BELT	1	
5	471Q-1000017	张紧弹簧	SPRING, TENSIONER	1	
6	471Q-1000015-B	曲轴位置传感 器齿型板	BLADE, CRANKSHAFT POSITION SENSOR	1	
7	471Q-0140234	凸缘螺栓	FLANGE BOLT	1	
8	471Q-0450154	平垫圈	FLAT WASHER	1	

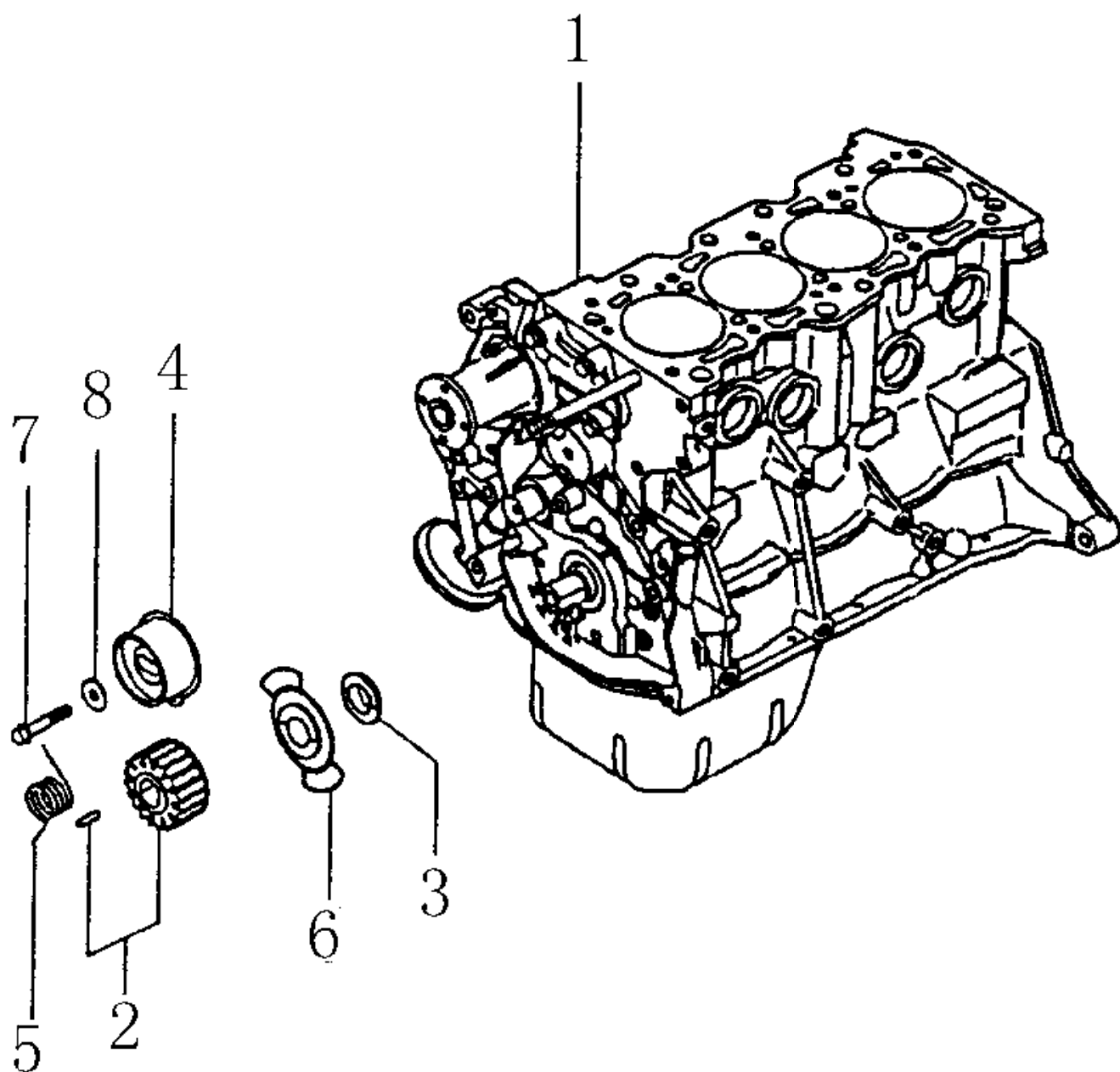


ILLUSTRATION 1-1-9 RIGHT SUPPORT BRACKET

图1-1-9					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸体分总成 6	CYLINDER BLOCK SUBASSY 5	1	
2	471Q-1001950	发动机右支 架总成	RIGHT SUPPORT BRACKET ASSY ,ENGINE	1	
3	471Q-0244884	螺栓垫片总 成	BOLT & WASHER ASSY	3	
4	471Q-0430122	螺母	NUT	1	
5	471Q-0450006	平垫片	FLAT WASHER	1	
6	471Q-0244863	螺栓垫片总 成	BOLT & WASHER ASSY	1	
7	471Q-3810950	机油压力传 感器	OIL PRESSURE SENSOR	1	

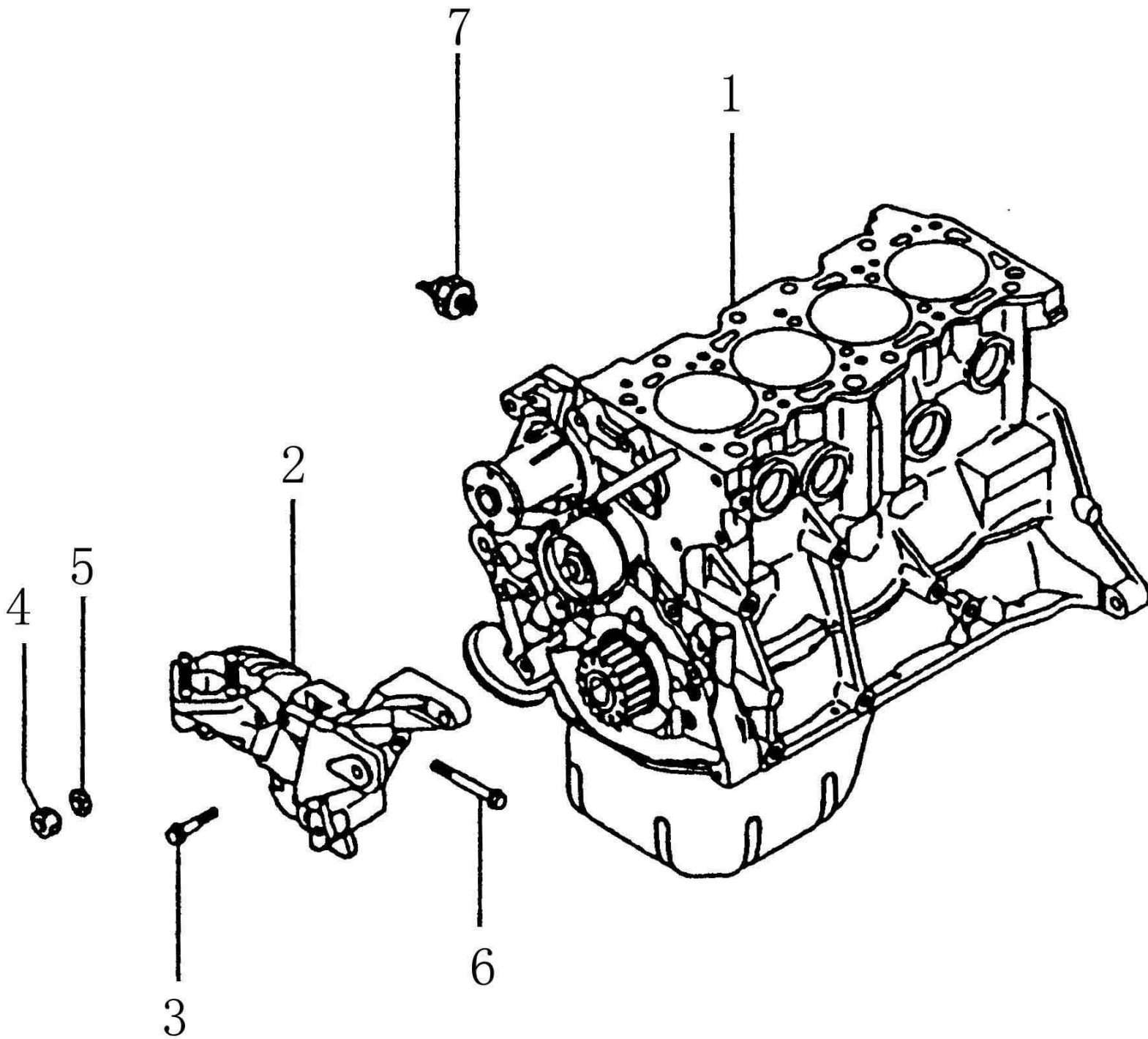


ILLUSTRATION 1-1-10 CYLINDER HEAD

图1-1-10					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸体分总成 7	CYLINDER BLOCK SUBASSY 5	1	
2	476Q-1003950	缸盖总成	CYLINDER HEAD ASSY	1	
3	476Q-1000807	气缸垫	GASKET, CYLINDER HEAD	1	
4	471Q-1000810	缸盖螺栓总 成	BOLT ASSY ,CYLINDER HEAD	10	
5	471Q-0471109	定位衬套	POSITIONING BUSH	2	

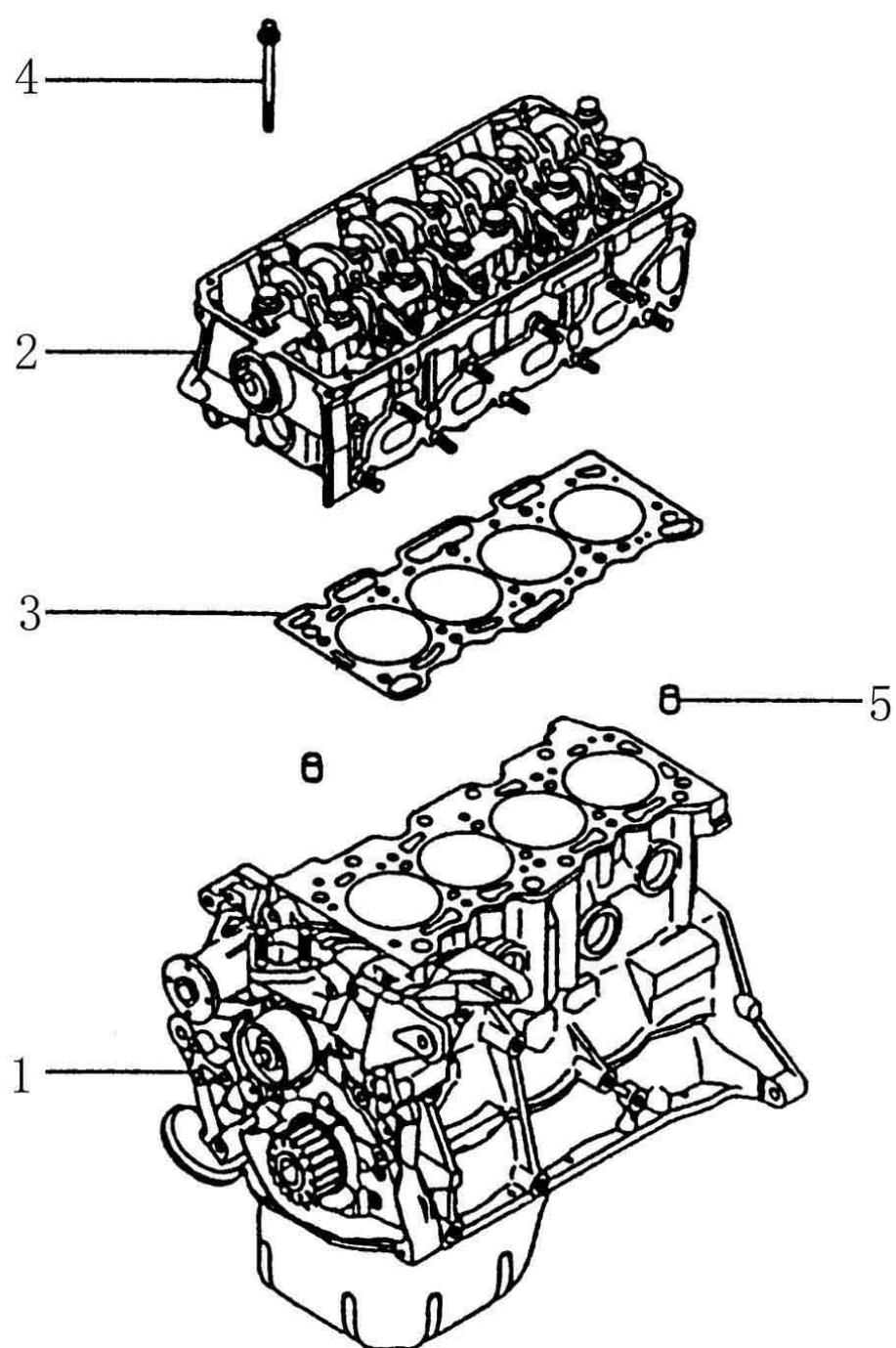


ILLUSTRATION 1-1-11 TIMING BELT

图1-1-7

序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1			
2	476Q-1009950	油底壳总成	OIL PAN ASSY	1	
3	476Q-1009800	油底壳	OIL PAN	1	
4	471Q-1009003	放油螺堵	OIL DRAIN PLUG	1	
5	471Q-1009002	放油螺堵垫	GASKET,OIL DRAIN PLUG	1	
6	471Q-1000010	凸缘螺栓	FLANGE BOLT	18	
7	471Q-0140223	凸缘螺栓	FLANGE BOLT	2	

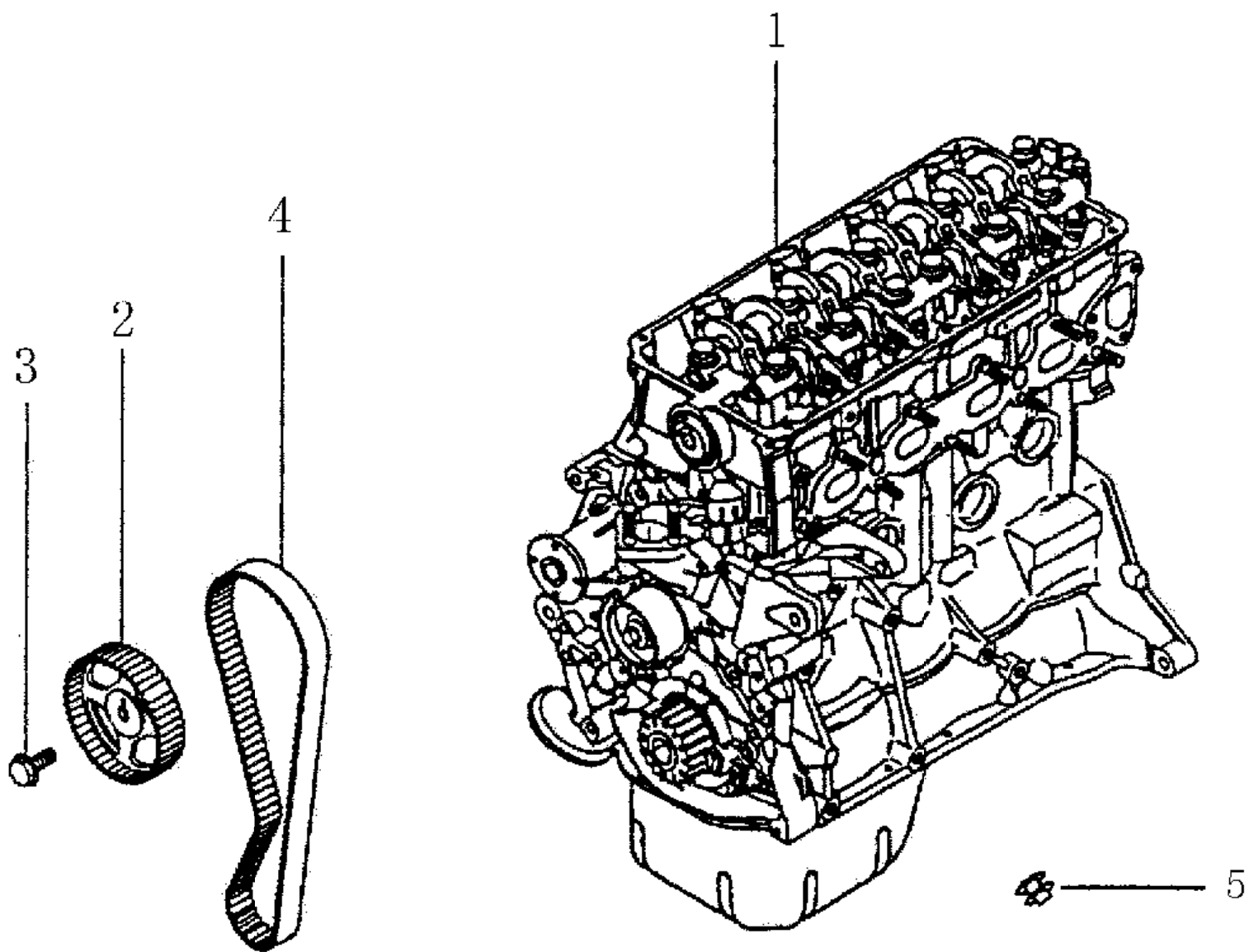


ILLUSTRATION 1-1-12 ROCKER COVER

图1-1-12					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成1	ENGINE SUBASSY 1	1	
2	471Q-2L-1014900	摇臂室罩壳总成	COVER ASSY,ROCKER	1	
3	471Q-0244826	螺栓垫片总成	BOLT & WASHER ASSY	6	
4	471Q-1000804	注油口盖总成	CAP ASSY, OIL FILLER	1	
5	471Q-1003803	油封	OIL SEAL	4	
6	471Q-1000035	加速线夹子	CLAMP,ACCEL WIRE	2	
7	471Q-0140202	凸缘螺栓	FLANGE BOLT	2	

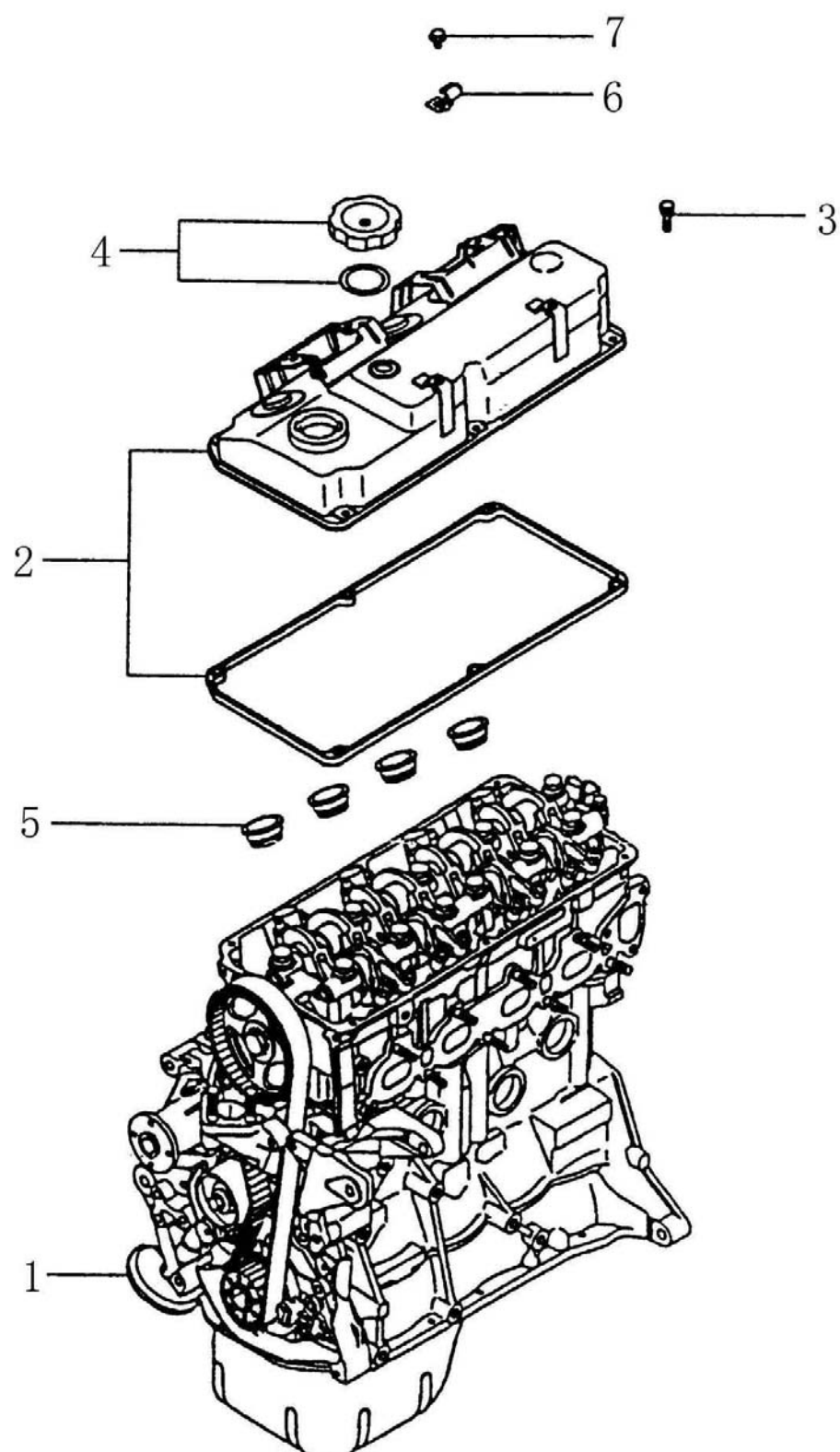


ILLUSTRATION 1-1-13 COVER ASSY,TIMING BELT

图1-1-13					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1	471Q-1000800	发动机分总成2	ENGINE SUBASSY 2	1	
2	471Q-1000801	正时带外下罩壳总成	LOWER COVER ASSY, TIMING BELT	1	
3	471Q-0140206	正时带外上罩壳总成	UPPER COVER ASSY, TIMING BELT	1	
4	471Q-1000030	凸缘螺栓	FLANGE BOLT	8	
5	471Q-1000034	线束支架	BRACKET, WIRE HARNESS	1	
6	471Q-1000800	线束支架	BRACKET, WIRE HARNESS	1	

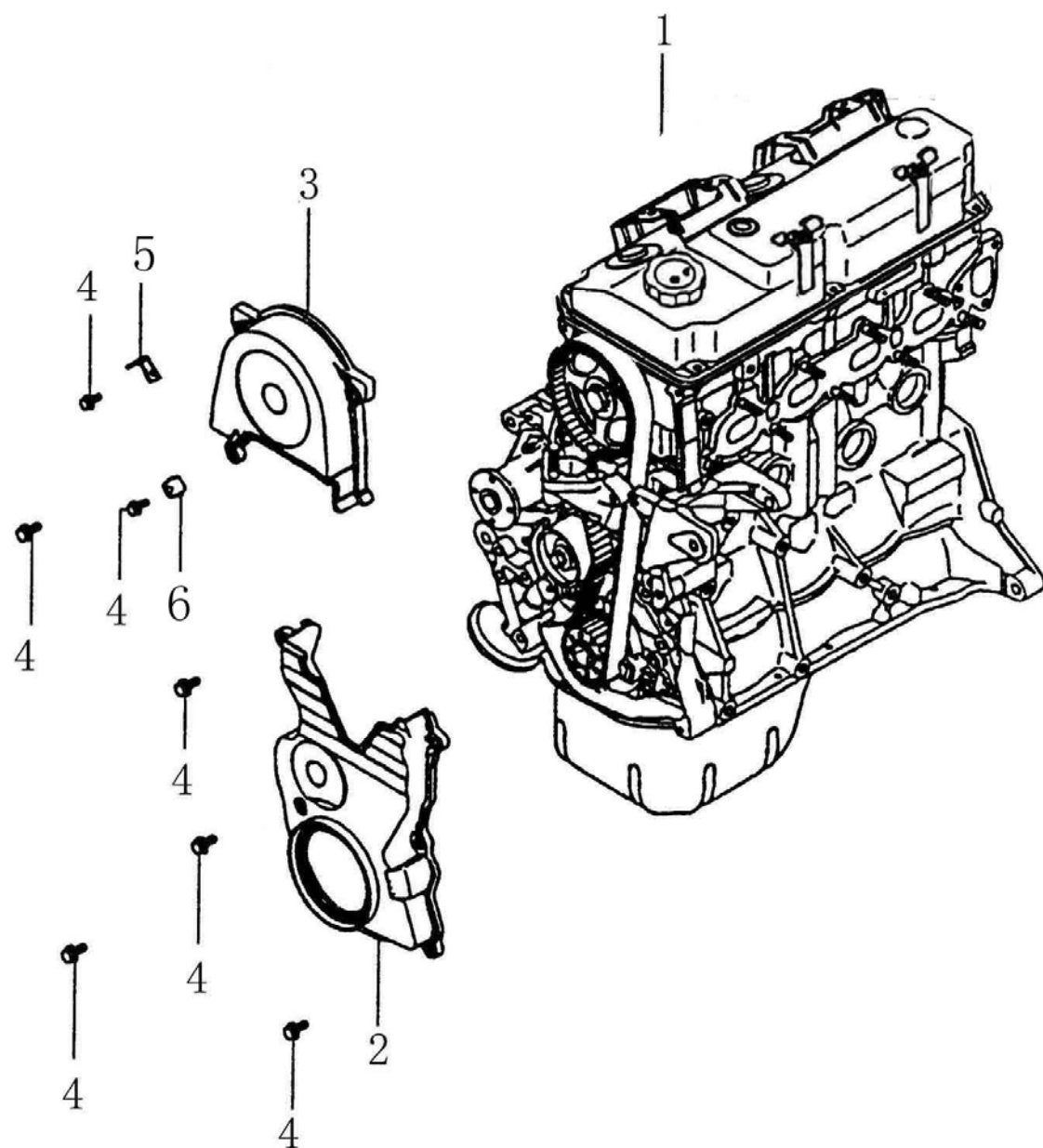


ILLUSTRATION 1-1-14 CRANKSHAFT PULLEY ASSY AND OIL FILTER

图1-1-14					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成 3	ENGINE SUBASSY 3	1	
2	471Q- 1000809-B	曲轴皮带轮总 成	PULLEY ASSY, CRANKSHAF T	1	
3	471Q- 1000012-B	曲轴皮带轮垫 圈	WASHER, PULLEY, CRANKSHAF T	1	
4	471Q- 1000011-B	曲轴螺栓	BOLT, CRANKSHAF T	1	
5	471Q-1012950	机油滤总成	OIL FILTER ASSY	1	
6	471Q-1000025	O型环	O-SHAPE RING	1	
7	476Q-1000803	机油尺总成	OIL LEVEL GAUGE ASSY	1	
8	471Q-0140221	凸缘螺栓	FLANGE BOLT	1	

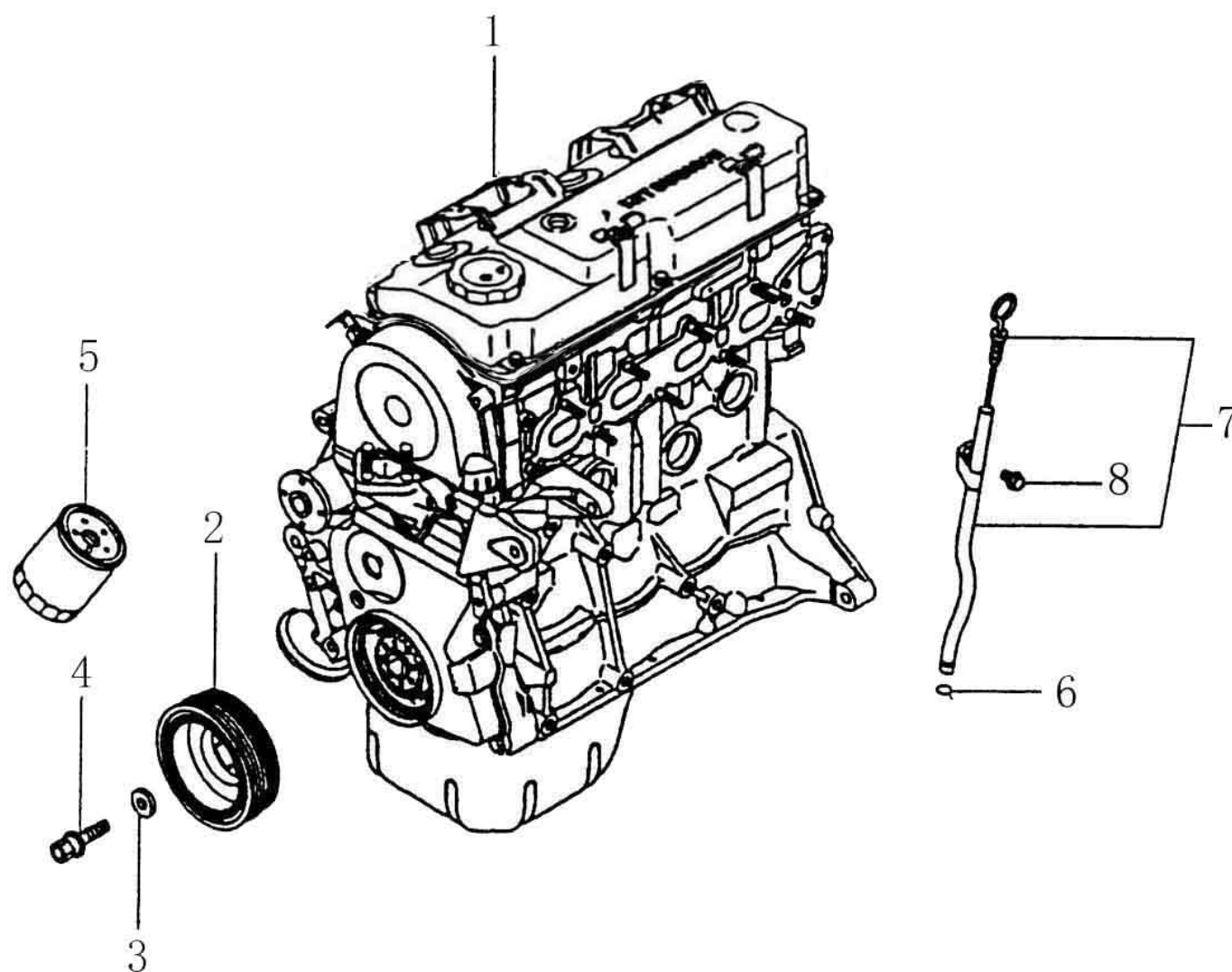


ILLUSTRATION 1-1-15 WATER INLET PIPE ASSY

图1-1-15					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1	476Q-4D-1300801	发动机分总成4	ENGINE SUBASSY 4	1	
2	471Q-1000021	恒温器壳体总成	HOUSING ASSY, THERMOSTAT	1	
3	471Q-1300802	垫片	WASHER	1	
4	471Q-1000024	进水管总成	WATER INLET PIPE ASSY	1	
5	471Q-0140227	水管O型环	O-SHAPE RING	2	
6	471Q-0140233	凸缘螺栓	FLANGE BOLT	2	
7	471Q-0140021	凸缘螺栓	FLANGE BOLT	1	
8	471Q-1000031	凸缘螺栓	FLANGE BOLT	2	
9	471Q-1000032	线束支架	BRACKET, WIRE HARNESS	1	
10	471Q-0140202	线束支架	BRACKET, WIRE HARNESS	1	
11	476Q-4D-1300801	凸缘螺栓	FLANGE BOLT	1	

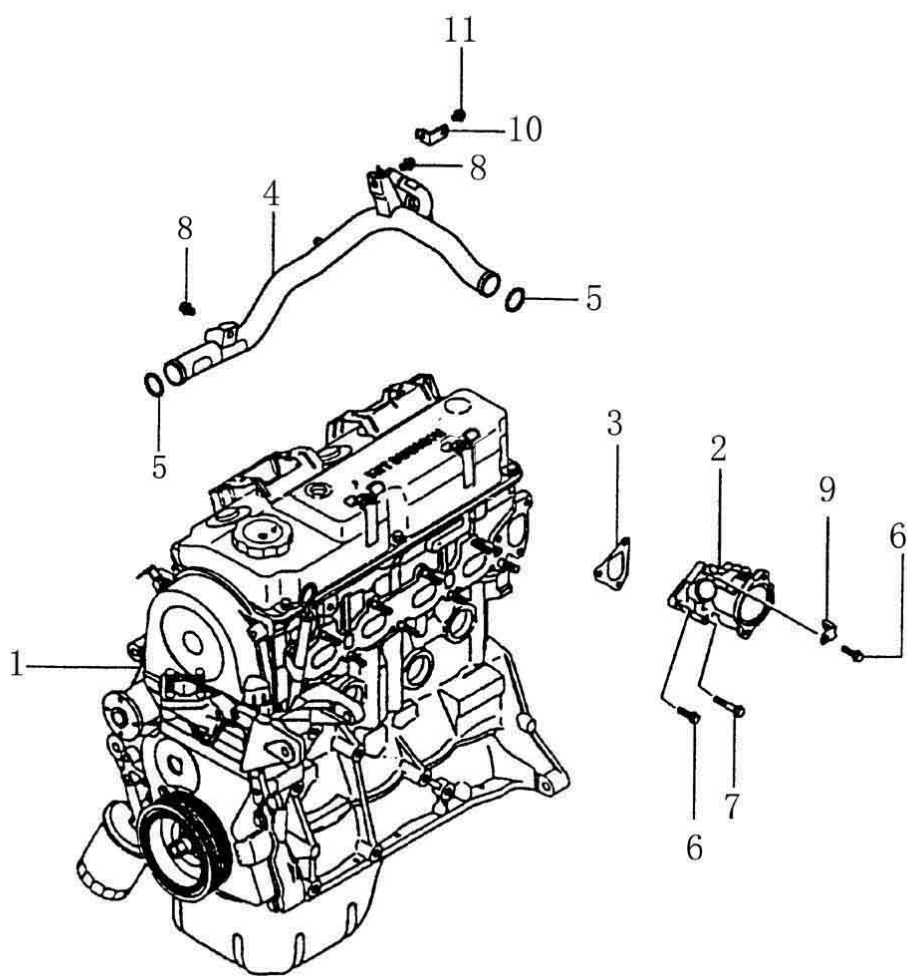


ILLUSTRATION 1-1-16 THERMOSTAT

图1-1-16					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1			
2	471Q-1000020	进水管接头	WATER INLET FITTING	1	
3	471Q-1306950	恒温器	THERMOSTAT	1	
4	471Q-0241255	螺栓垫片总成	BOLT & WASHER ASSY	2	
5	476Q-4D-1300800	水温传感器	WATER TEMPERATURE SENSOR	1	
6	471Q-1L-1000076	氧传感器线束支架	BRACKET, WIRE HARNESS, OXYGEN SENSOR	1	

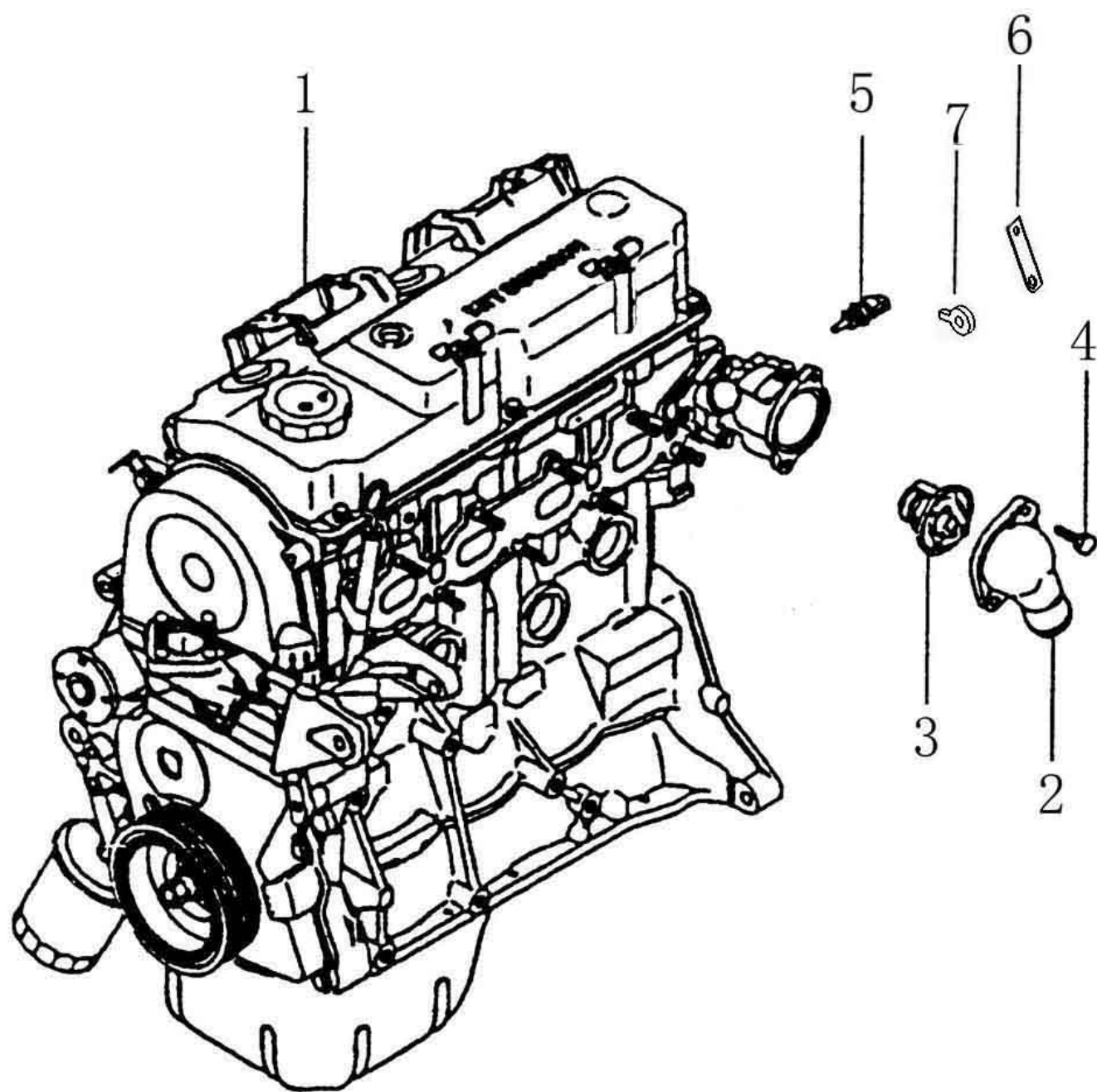


ILLUSTRATION 1-1-17 INTAKE MANIFOLD

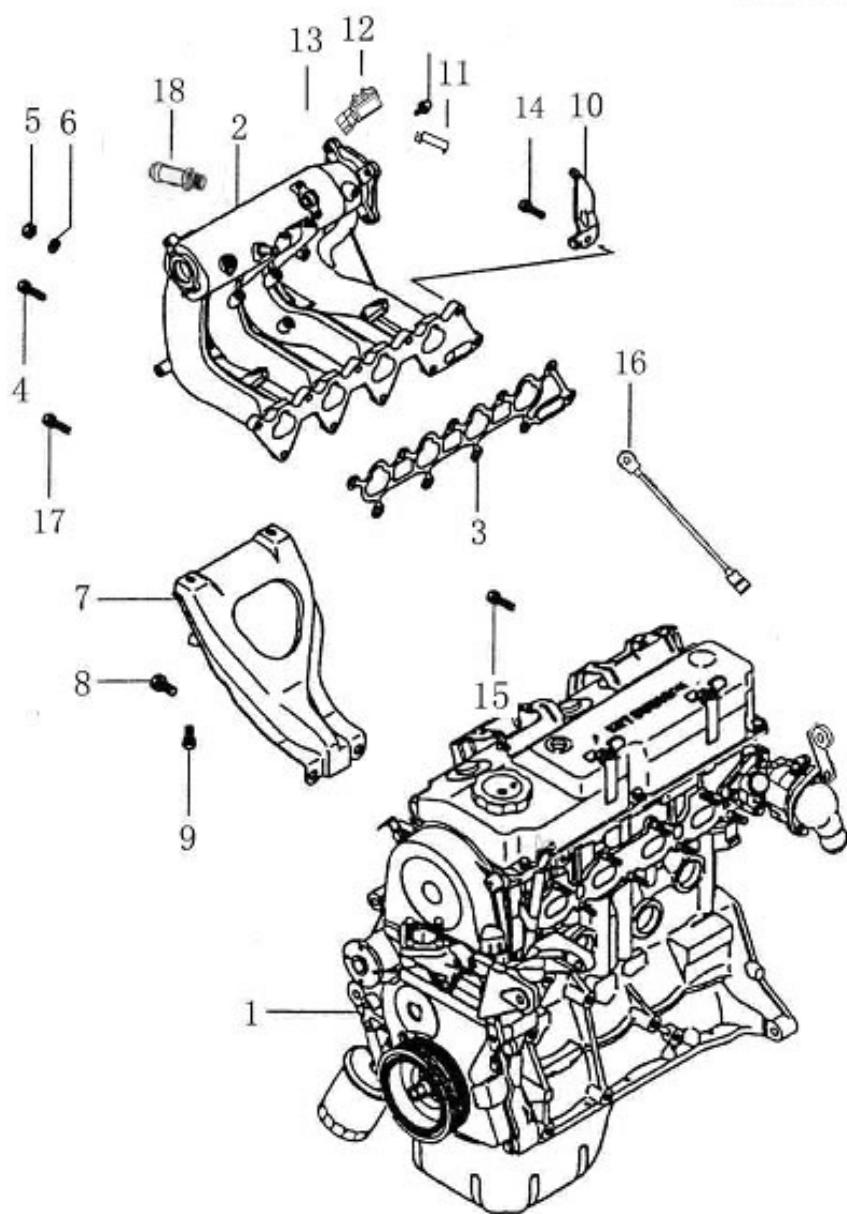


图1-1-17					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成 6	ENGINE SUBASSY 6	1	
2	476Q-1D-1008800	进气歧管总成	INTAKE MANIFOLD ASSY	1	
3	471Q-1000004	进气歧管垫	GASKET, INTAKE MANIFOLD	1	
4	471Q-0241256	螺栓垫片总成	BOLT & WASHER ASSY	5	
5	471Q-0430005	螺母	NUT	4	
6	471Q-0450405	弹簧垫片	SPRING WASHER	4	
7	471Q-1000003	进气歧管支架	BRACKET, INTAKE MANIFOLD	1	
8	471Q-0140056	凸缘螺栓	FLANGE BOLT	2	
9	471Q-0241252	螺栓垫片总成	BOLT & WASHER ASSY	2	
10	471Q-1000018	发动机吊耳	HANGER, ENGINE	1	
11	476Q-4D-1100800	BOOST支架	BRACKET, INTAKE TEMPERATUR E AND PRESSURE SENSOR		
12	476Q-1D-1100800	BOOST传感器	INTAKE TEMPERATUR E AND PRESSURE SENSOR		
13	471Q-0244804	螺栓垫片总成	BOLT, WASHER ASSEMBLED	1	
14	471Q-0241258	螺栓垫片总成	BOLT & WASHER ASSY	1	
15	471Q-0140062	凸缘螺栓	FLANGE BOLT	1	
16	476Q-1D-3752950	爆震传感器	KNOCKING SENSOR	1	
17	471Q-0241224	螺栓垫片总成	BOLT, WASHER ASSEMBLED	1	
18	476Q-4D-1000092	真空接管咀	VACUUM PIPE	1	

ILLUSTRATION 1-1-18 EXHAUST MANIFOLD

图1-1-18					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成7	ENGINE SUBASSY 7	1	
2	471Q-1L-1008004	排气歧管	EXHAUST MANIFOLD	1	
3	471Q-1000005	排气歧管垫片	GASKET, EXHAUST MANIFOLD	1	
4	471Q-1000008	螺母	NUT	7	
5	471Q-1L-1000808	排气隔热罩	COVER, EXHAUST MANIFOLD	1	
6	471Q-1000007	螺栓垫片总成	BOLT & WASHER ASSY	1	
7	471Q-0450035	平垫片	FLAT WASHER	7	
8	471Q-1000006	凸缘螺栓	FLANGE BOLT	2	
9	471Q-1000009	螺母	NUT	2	
10	471Q-0450036	平垫片	FLAT WASHER	2	

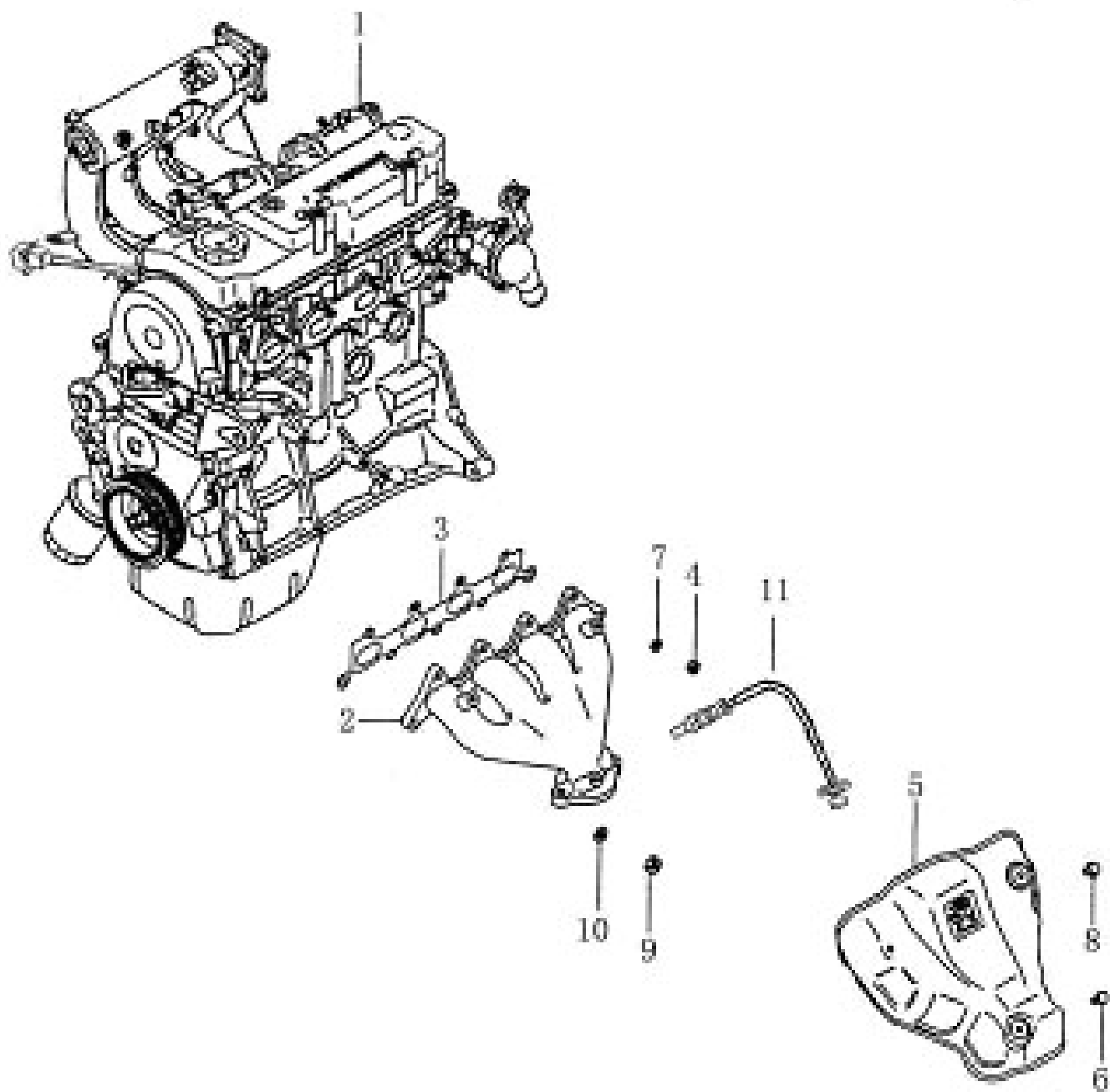


ILLUSTRATION 1-1-19 CHARCOAL CANISTER CONTROL VALVE

图1-1-19					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成8	ENGINE SUBASSY 8	1	
2	471Q-0241224	螺栓垫片总成	BOLT & WASHER ASSY	2	
3	476Q-4D-1000072	炭罐控制阀支架	BRACKET, CHARCOAL CANISTER CONTROL VALVE	1	
4	476Q-1D-1207801	炭罐控制阀	CHARCOAL CANISTER CONTROL VALVE	1	
5	471Q-1000019	发动机右吊耳	RIGHT HANGER, ENGINE	1	
6	471Q-0241251	螺栓垫片总成	BOLT & WASHER ASSY	1	

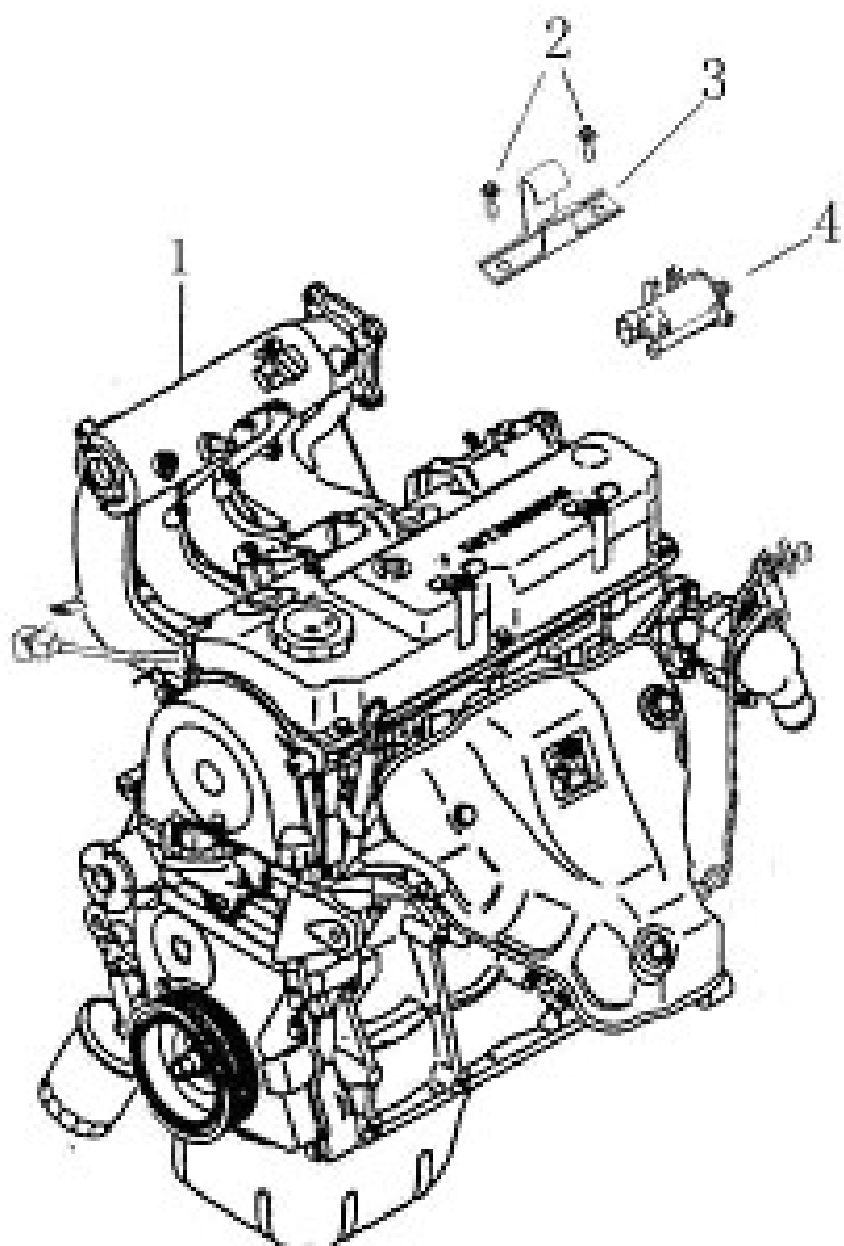


ILLUSTRATION 1-1-20 FUEL RAIL AND INJECTOR ASSY

图1-1-20					
序号 N o.	零件编号 Part No.	名 称 Description		数 量 Qt y	备注 Rem
		中 文 Chinese	英 文 English		
1	476Q-1D-1104900	油轨喷嘴总 成	FUEL RAIL AND INJECTOR ASSY	1	

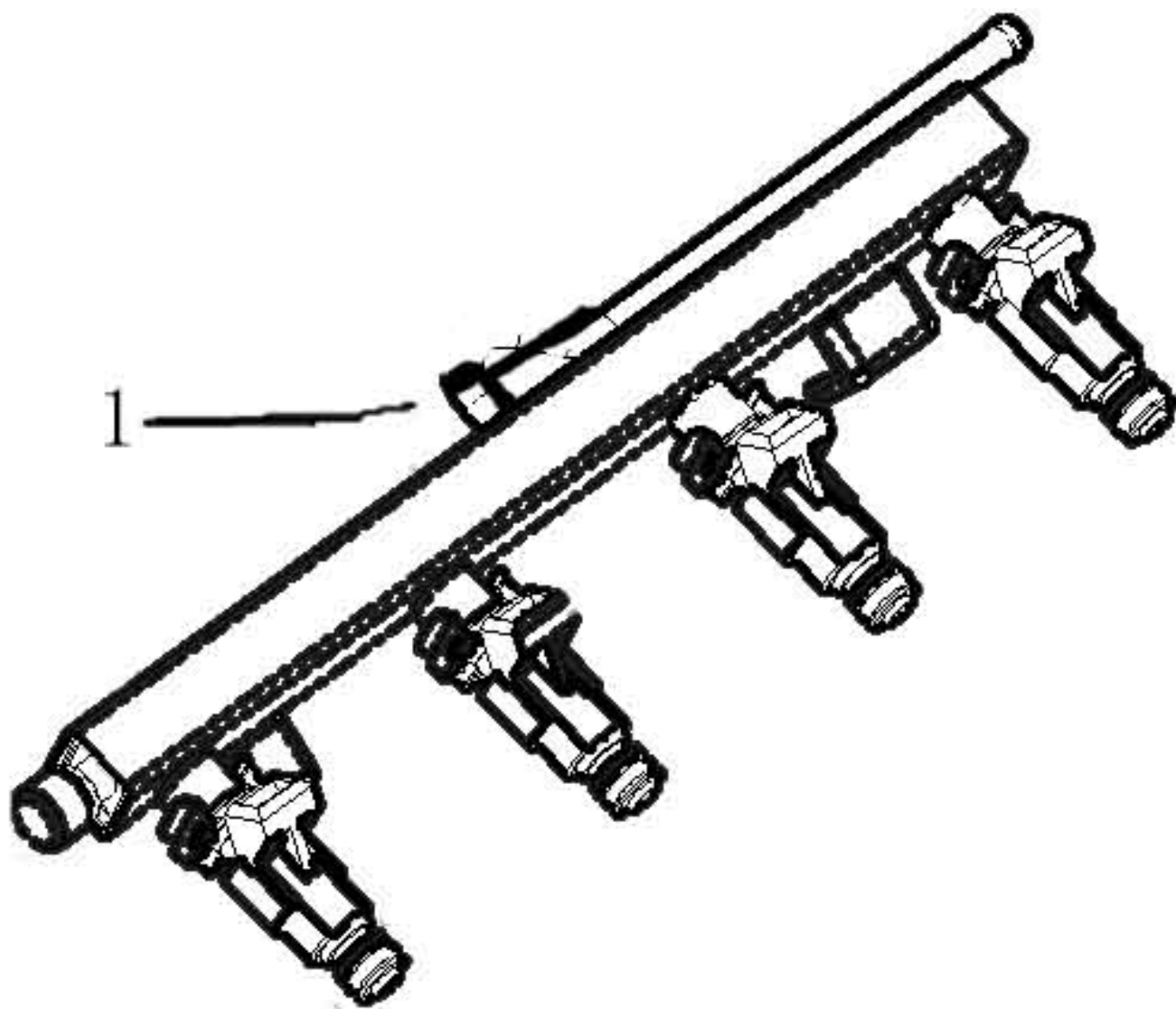


ILLUSTRATION 1-1-21 THROTTLE BODY ASSY

图1-1-21					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分 总成9	ENGINE SUBASSY 9	1	
2	476Q-1D-1107950	节气门体 总成	THROTTLE BODY ASSY	1	
3	476Q-1000039	节气门体 垫片	WASHER, THROTTLE BODY	1	
4	471Q-0241264	螺栓垫片 总成	BOLT & WASHER ASSEMBLED	4	
5	471Q-0240063	螺栓垫片 总成	BOLT & WASHER ASSY	2	
6	471Q-1000033	线束支架	BRACKET, WIRE HARNESS	1	
7	471Q-0140202	凸缘螺栓	FLANGE BOLT	1	
8	476Q-1D-1104900	油轨喷嘴 总成	FUEL RAIL AND INJECTOR ASSY	1	

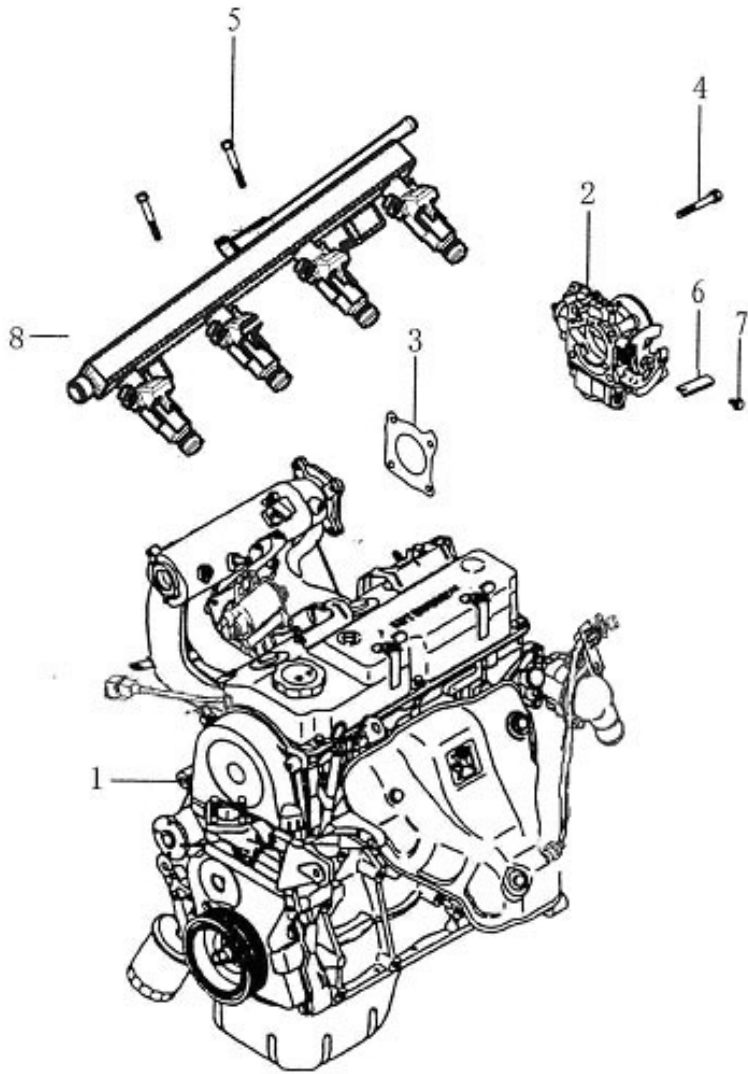


ILLUSTRATION 1-1-22 PCV (PRESSURE CONTROL VALVE)

图1-1-22					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成10	ENGINE SUBASSY 10	1	
2	471Q-1014013	PCV阀垫片	WASHER, PCV	1	
3	471Q-1-1014800	PCV阀	PCV	1	
4	476Q-3L-1014012	通气软管	VENTILATING HOSE	1	
5	471Q-1014012	通气软管	VENTILATING HOSE	1	

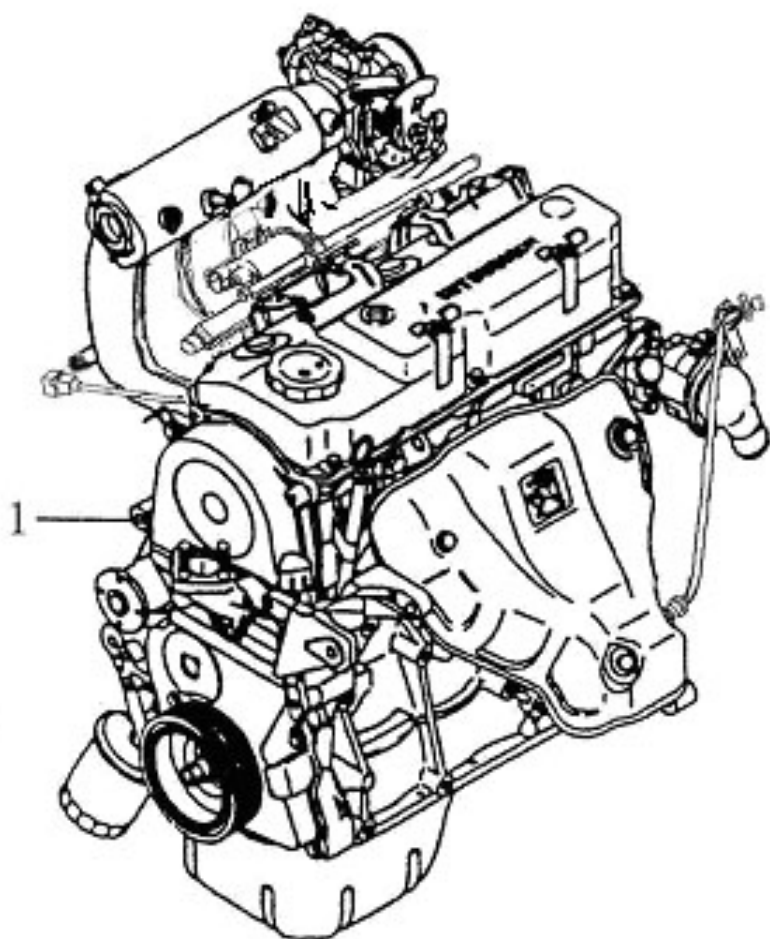
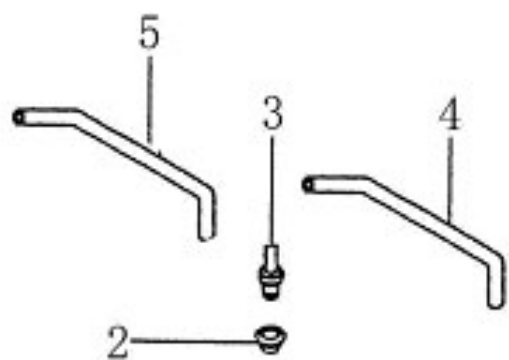


ILLUSTRATION 1-1-23 COVER BOARD

图1-1-23					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成11	ENGINE SUBASSY 11	1	
2	471Q-1L-1000111	盖板	COVER BOARD	1	
3	471Q-1000038	EGR阀垫片	WASHER, EGR VALVE	1	
4	471Q-0241263	螺栓垫片总成	BOLT & WASHER ASSY	2	
5	471Q-1000001	支架	BRACKET	1	
6	471Q-0241252	螺栓垫片总成	BOLT & WASHER ASSY	2	

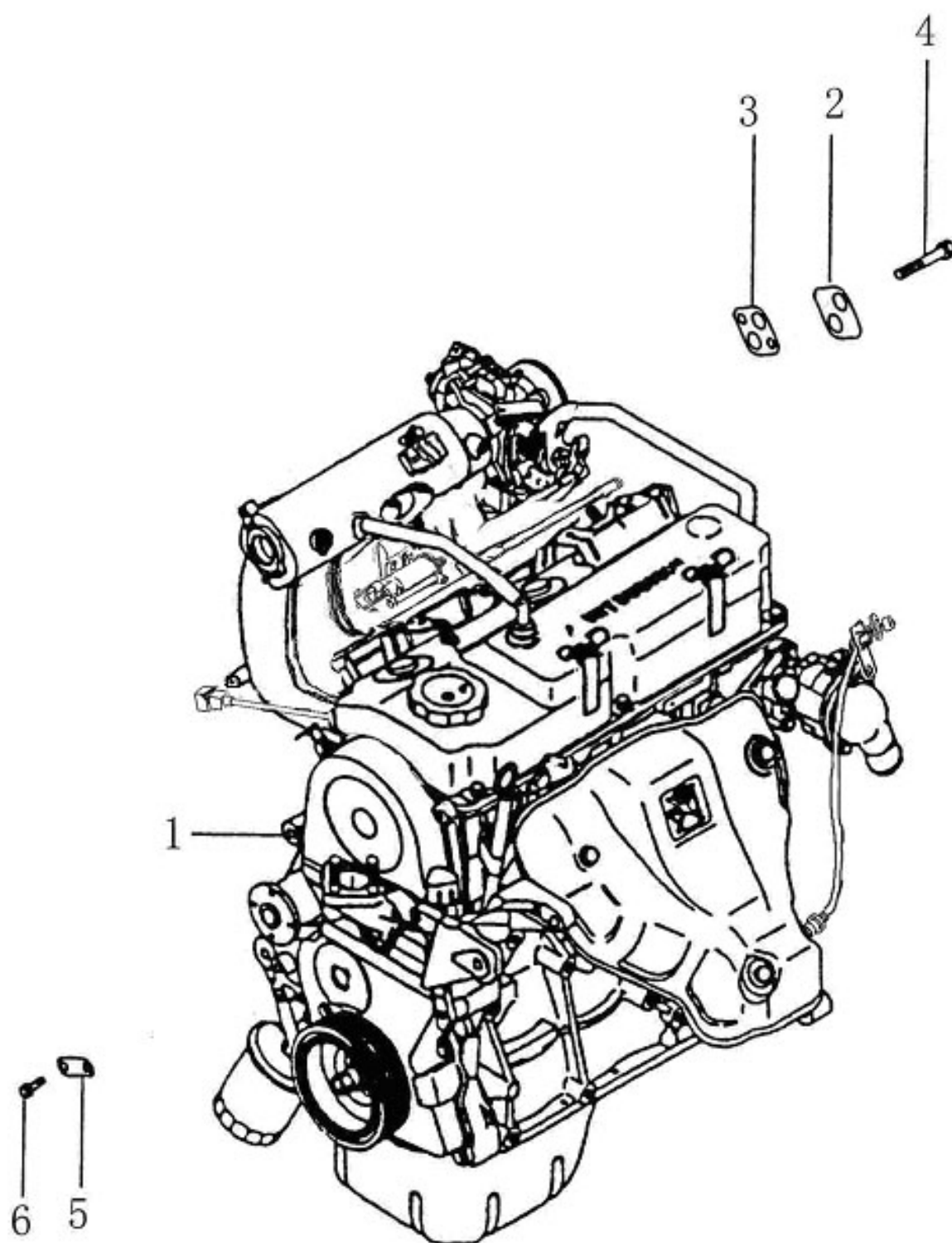


ILLUSTRATION 1-1-24 WATER PIPE

图1-1-24					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1			
2	471Q-100022	水管	WATER PIPE	1	
3	471Q-100023	水管	WATER PIPE	1	
4	471Q-0660240	软管夹子	CLIP, HOSE	4	

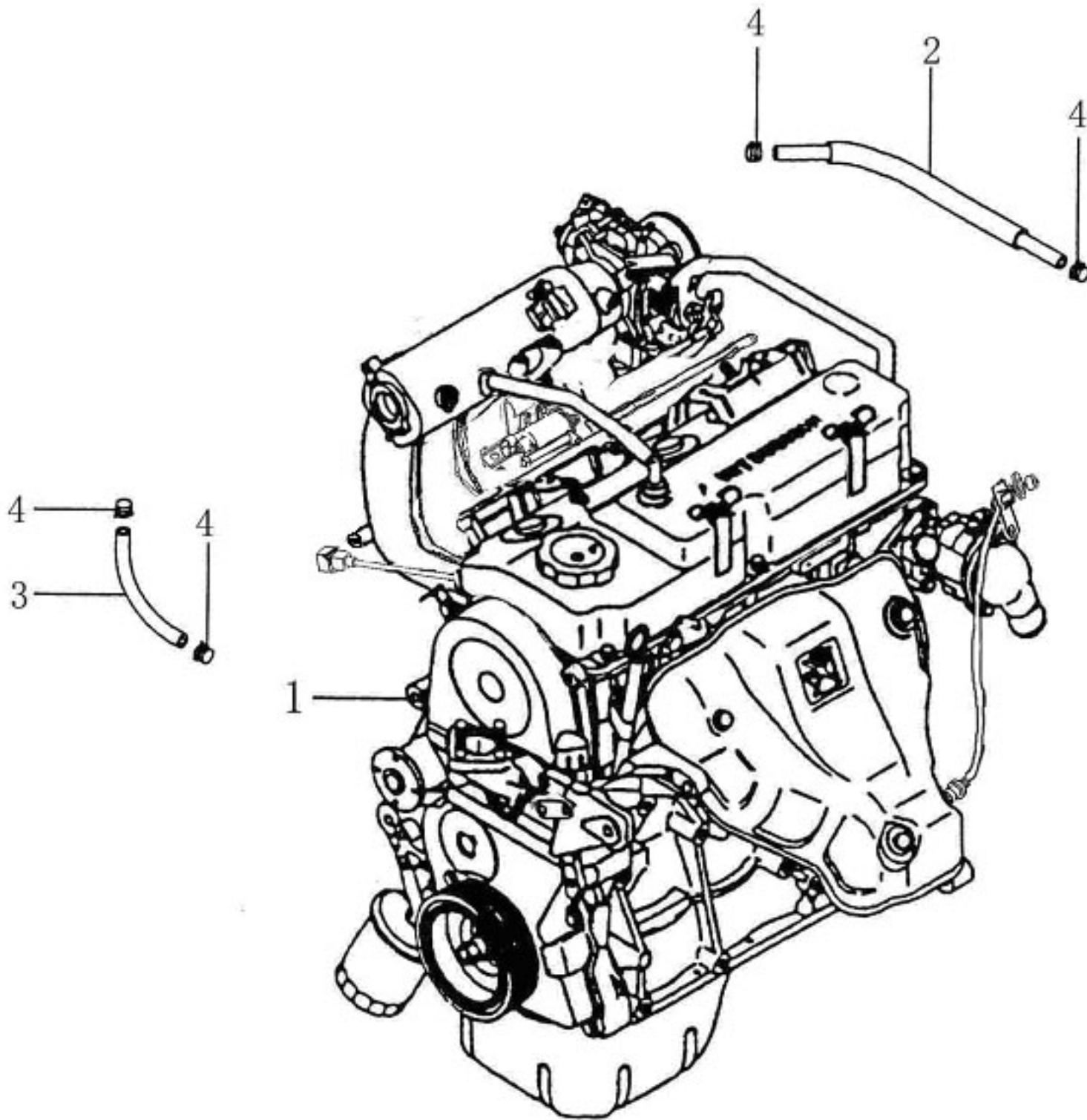


ILLUSTRATION 1-1-25 ALTERNATOR

图1-1-25					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成13	ENGINE SUBASSY 13	1	
2	471Q-3701950	发电机总成	ALTERNATOR ASSY	1	
3	471Q-1000043	螺栓	BOLT	1	
4	471Q-0140233	凸缘螺栓	FLANGE BOLT	1	
5	471Q-0430122	螺母	NUT	1	
6	471Q-0450006	平垫片	FLAT WASHER	1	
7	471Q-0450406	弹簧垫片	SPRING WASHER	1	
8	471Q-1000026	水泵皮带轮	PULLY, WATER PUMP	1	
9	471Q-0241223	螺栓垫片总成	BOLT & WASHER ASSY	4	
10	471Q-1000027	V带	V-SHAPE BELT	1	
11	471Q-1000040	发电机支架	BRACKET, ALTERNATOR	1	
12	471Q-1000041	调整螺栓	ADJUSTING BOLT	1	
13	471Q-1000042	调整螺母	ADJUSTING NUT	1	
14	471Q-0140235	凸缘螺栓	FLANGE BOLT	1	

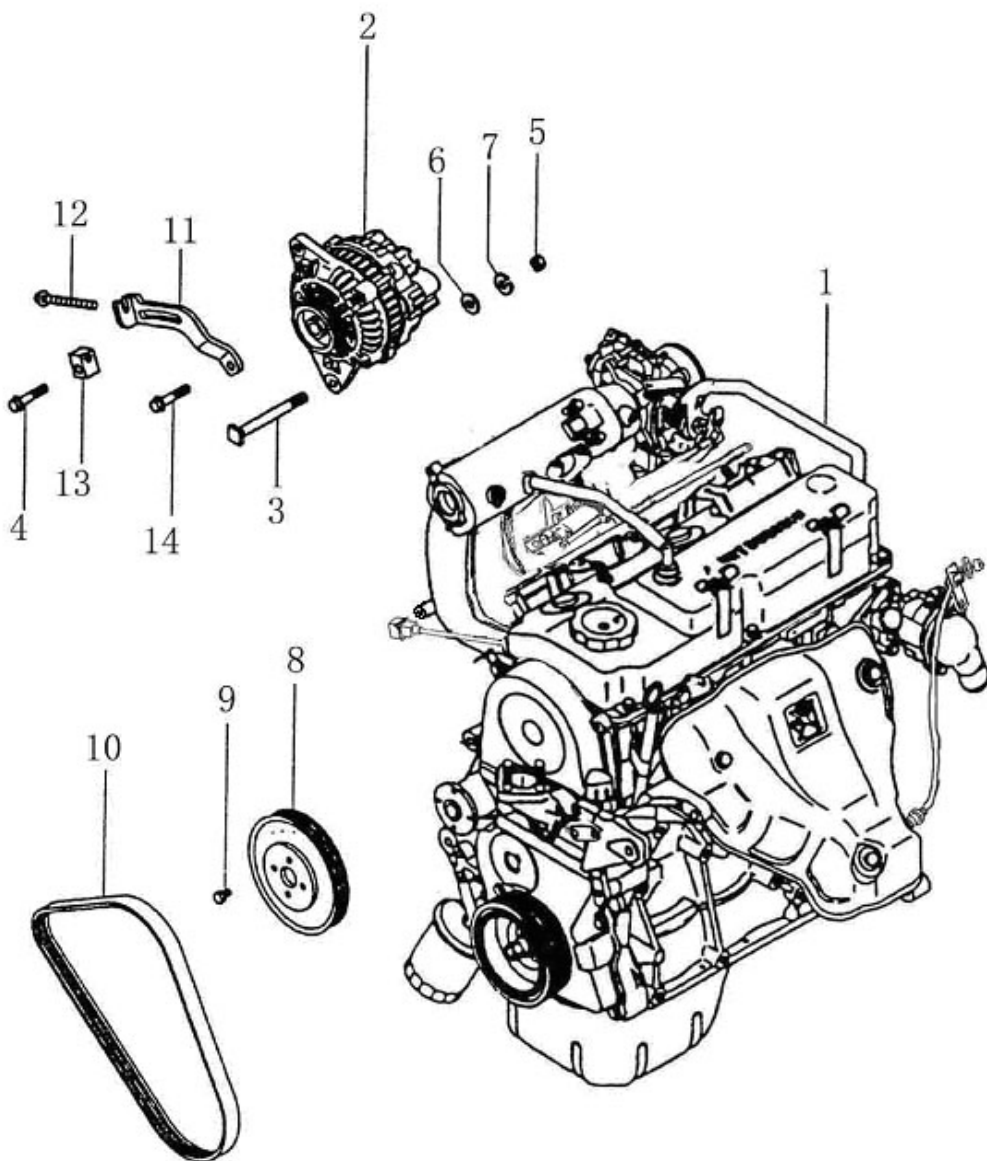


ILLUSTRATION 1-1-26 IGNITION COIL ASSY

图1-1-26					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1			
2	476Q-4D- 3705800	点火线圈总成	IGNITION COIL ASSY	2	
3	471Q-0140207	凸缘螺栓	FLANGE BOLT	4	
4	471Q-3707801	1号火花塞电缆 线总成	CABLE ASSY, NO.1 SPARK PLUG	1	
5	471Q-3707802	3号火花塞电缆 线总成	CABLE ASSY, NO.3 SPARK PLUG	1	
6	471Q-3707800	火花塞总成	SPARK PLUG ASSY	4	

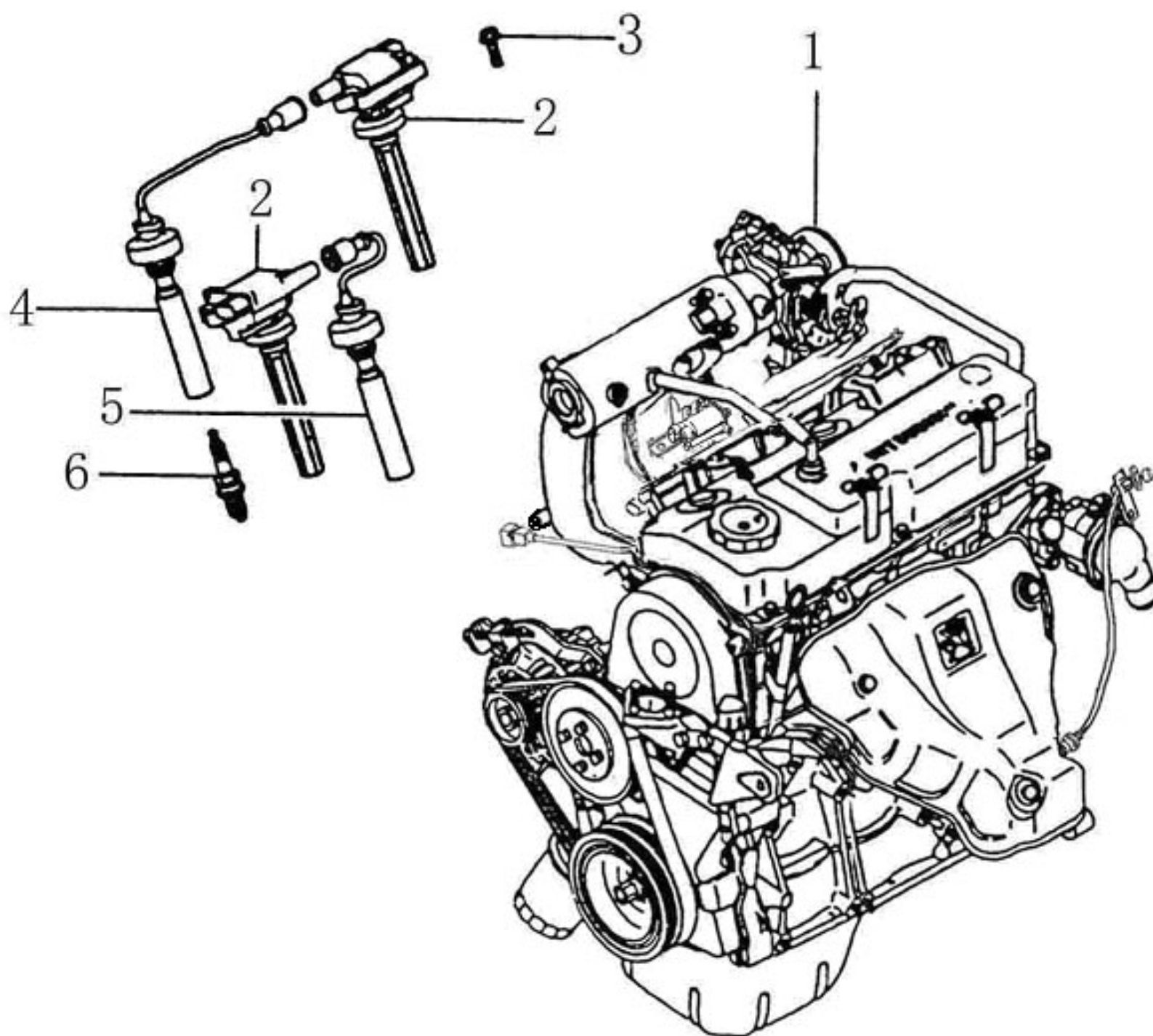


ILLUSTRATION 1-1-27 VACUUM HOSE

图1-1-27					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1	476Q-4D-1000073	胶管	VACUUM HOSE	1	
2	476Q-3L-1000074	胶管	VACUUM HOSE	1	

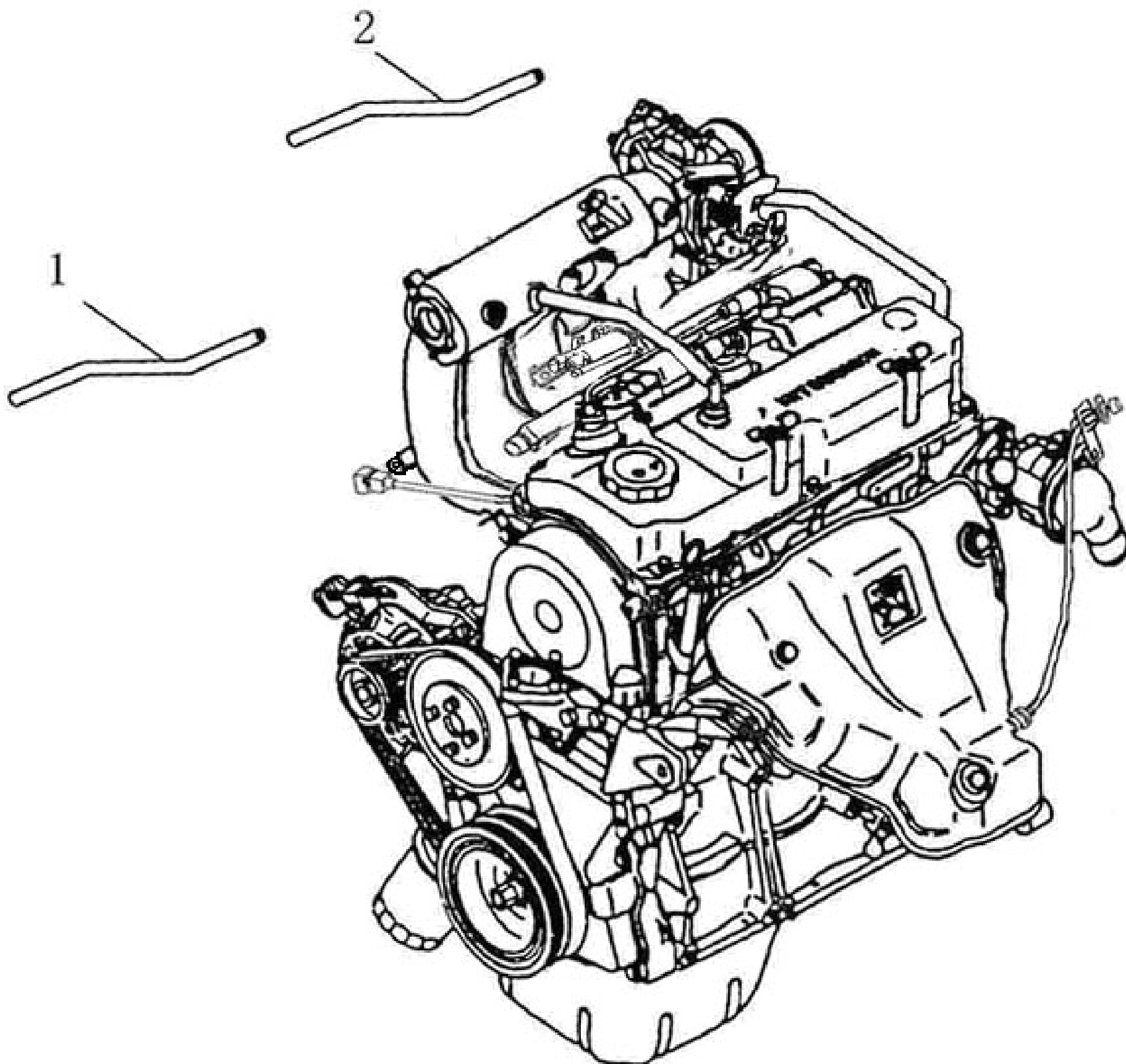


ILLUSTRATION 1-1-28 FLYWHEEL ASSY

图1-1-28					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
		1			
2	471Q-1000805	上隔板总成	UPPER REAR END PLATE		1
3	471Q-1000002	下隔板	LOWER REAR END PLATE		1
4	471Q-0140202	凸缘螺栓	FLANGE BOLT		1
5	471Q-1000052	螺栓垫片总成	BOLT & WASHER ASSY		2
6	471Q-1L-1005900	飞轮总成	FLYWHEEL ASSY		1
7	471Q-1005004	飞轮螺栓	BOLT, FLYWHEEL		5

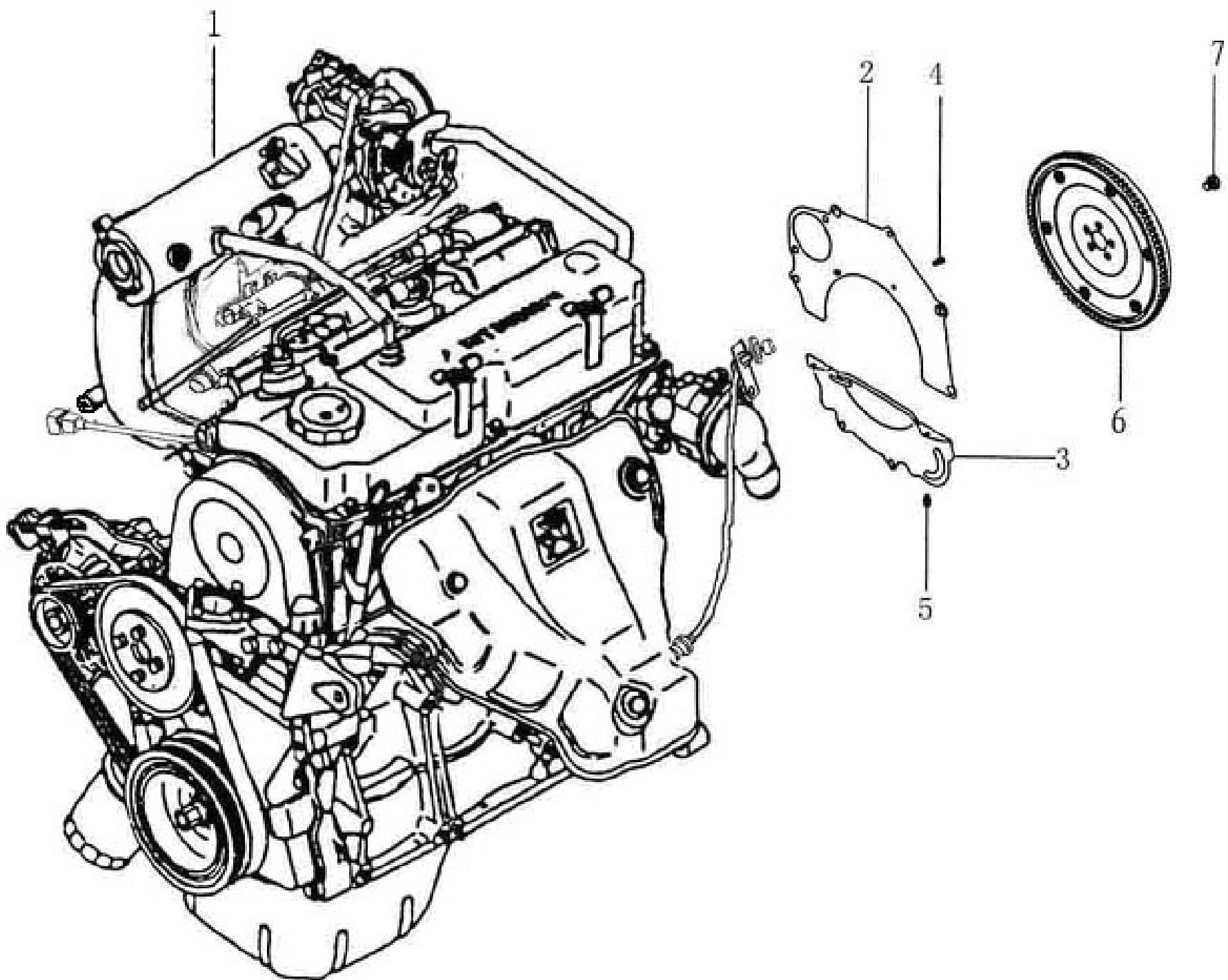


ILLUSTRATION 1-1-29 SEAL, VALVE STEM

图1-1-29					
序号 N o.	零件编号 Part No.	名 称 Description		数 量 Qt y	备注 Rem
		中 文 Chinese	英 文 English		
1	476Q-1003800	缸盖分总成	CYLINDER HEAD SUB ASSY	1	
2	471Q-1007005	气门弹簧 座圈	SEAT, VALVE SPRING	16	
3	471Q-1007806	排气门油 封	SEAL, EXHAUST VALVE	8	
4	471Q-0540010	钢球	STEEL BALL	1	
5	471Q-1007807	进气门油 封	SEAL, INLET VALVE	8	
6	471Q-0661141	螺堵	PLUG	2	

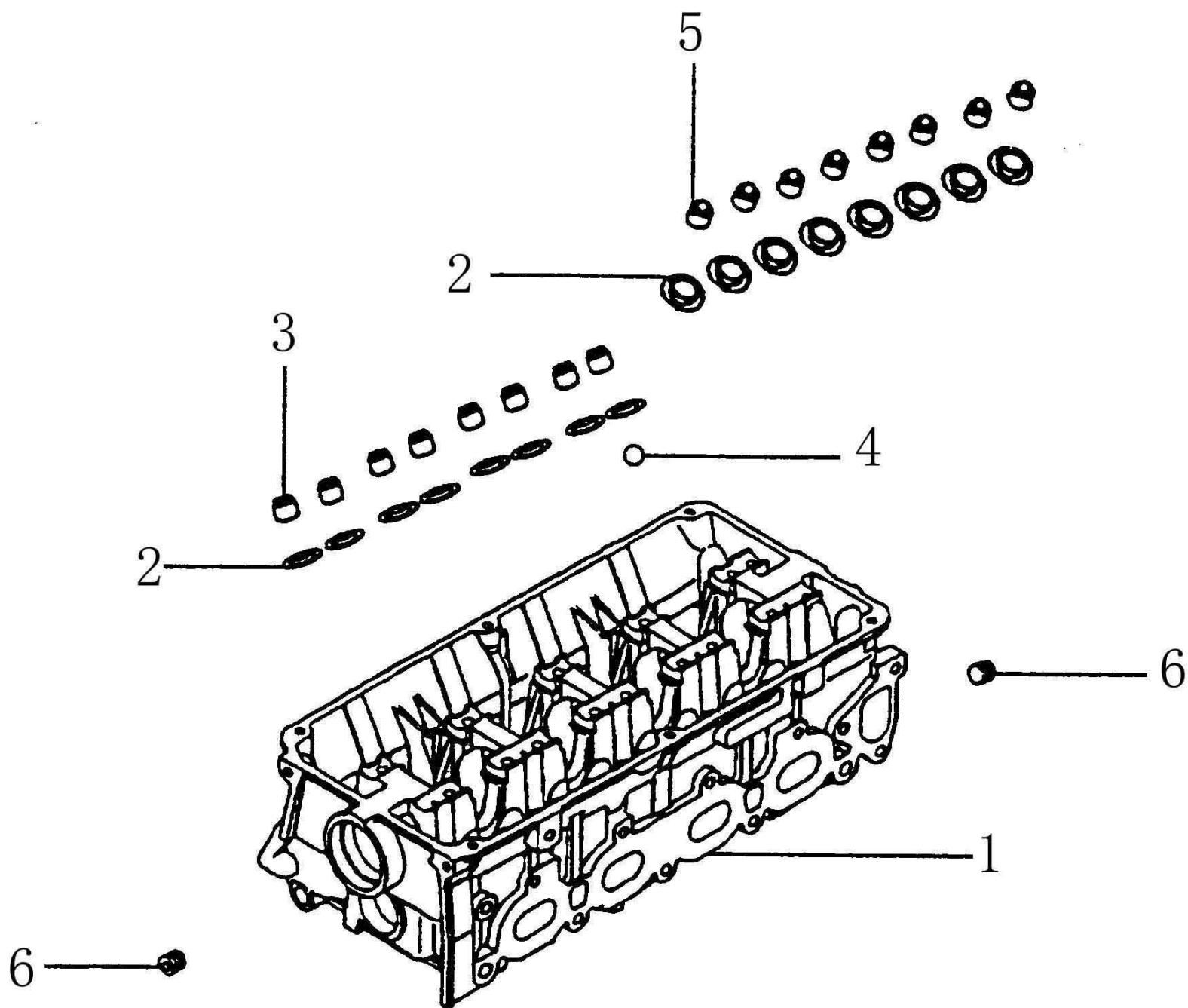


ILLUSTRATION 1-1-30 VALVE AND VALVE SPRING

图1-1-30					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qt y	备注 Rem
		中文 Chinese	英文 English		
1		缸盖分总成1	CYLINDER HEAD SUB ASSY 1	1	
2	476Q-1007002	排气门	EXHAUST VALVE	8	
3	476Q-1007001	进气门	INLET VALVE	8	
4	471Q-1007003	气门弹簧	VALVE SPRING	16	
5	471Q-1007004	气门弹簧保持座	RETAINER, VALVE SPRING	16	
6	471Q-1007006	气门锁片	LOCK PLATE, VALVE SPRING RETAINER	32	

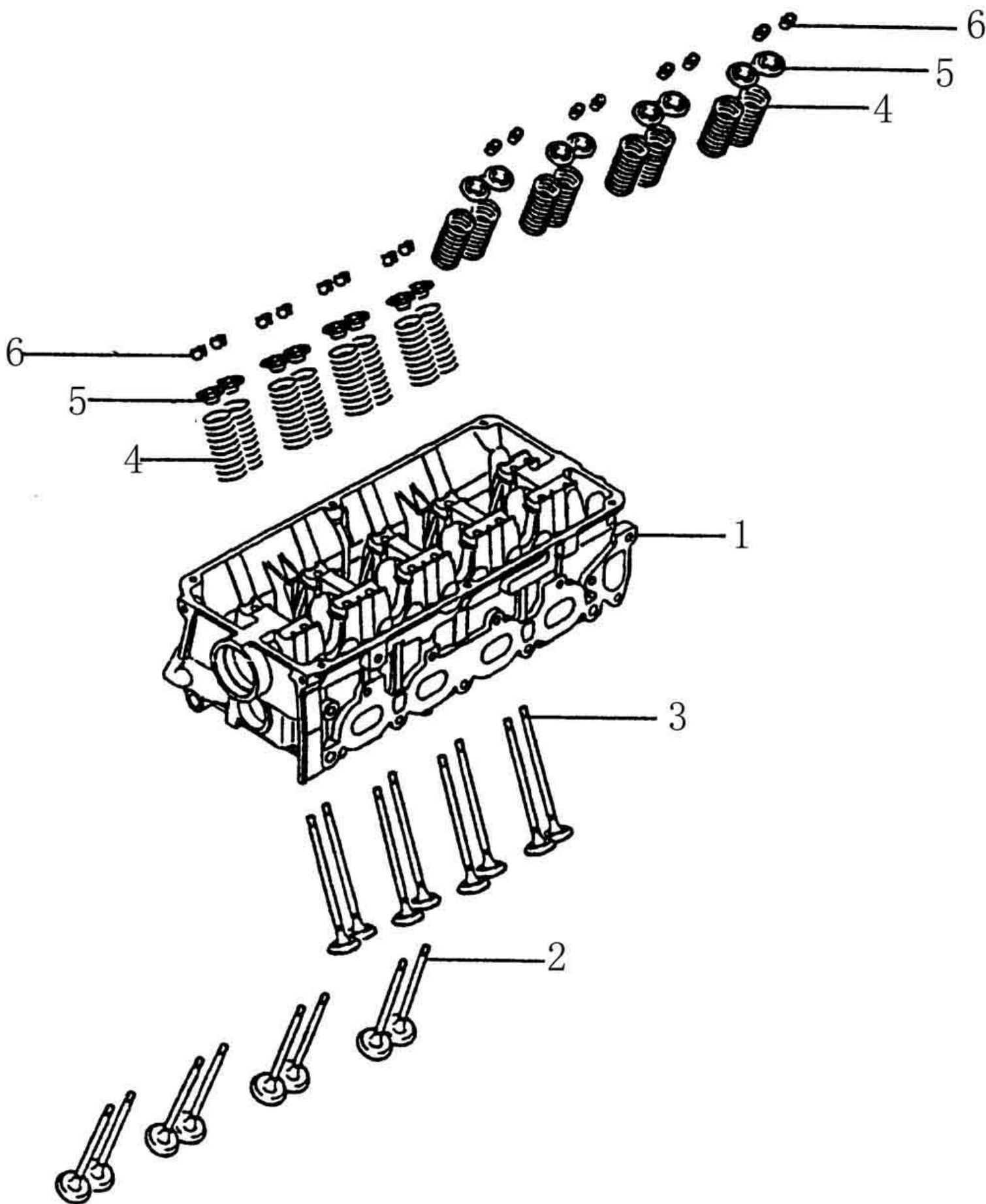


ILLUSTRATION 1-1-31 GUIDE, SPARK PLUG

图1-1-31					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸盖分总成2	CYLINDER HEAD SUB ASSY 2	1	
2	471Q-1003006	火花塞导套	GUIDE, SPARK PLUG	4	

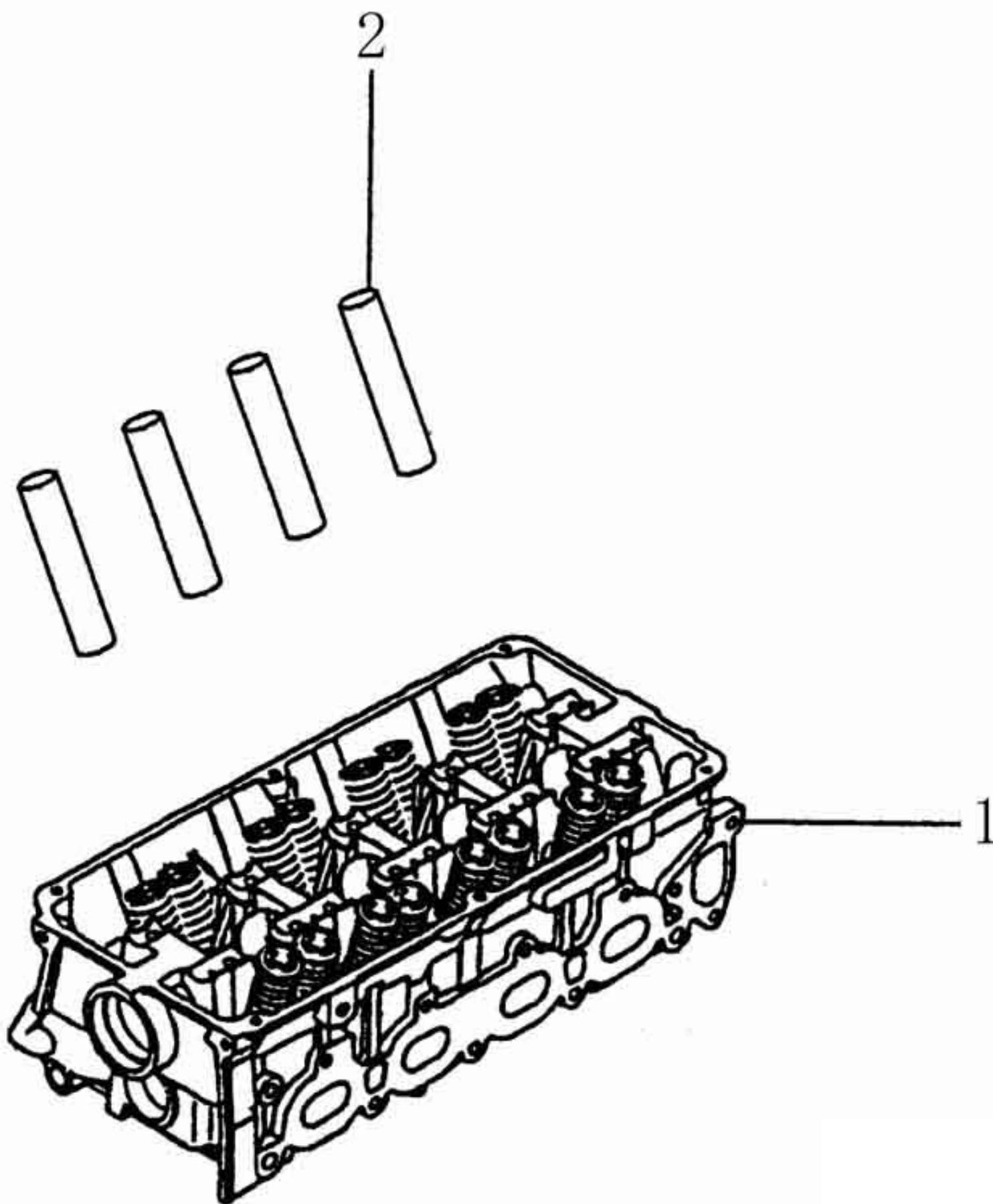


ILLUSTRATION 1-1-32 CAMSHAFT

图1-1-32					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qt y	备注 Rem
		中文 Chinese	英文 English		
1		缸盖分总成3	CYLINDER HEAD SUB ASSY 3	1	
2	471Q-1006950	凸轮轴总成	CAMSHAFT ASSY	1	
3	471Q-1003804	油封	OIL SEAL	1	

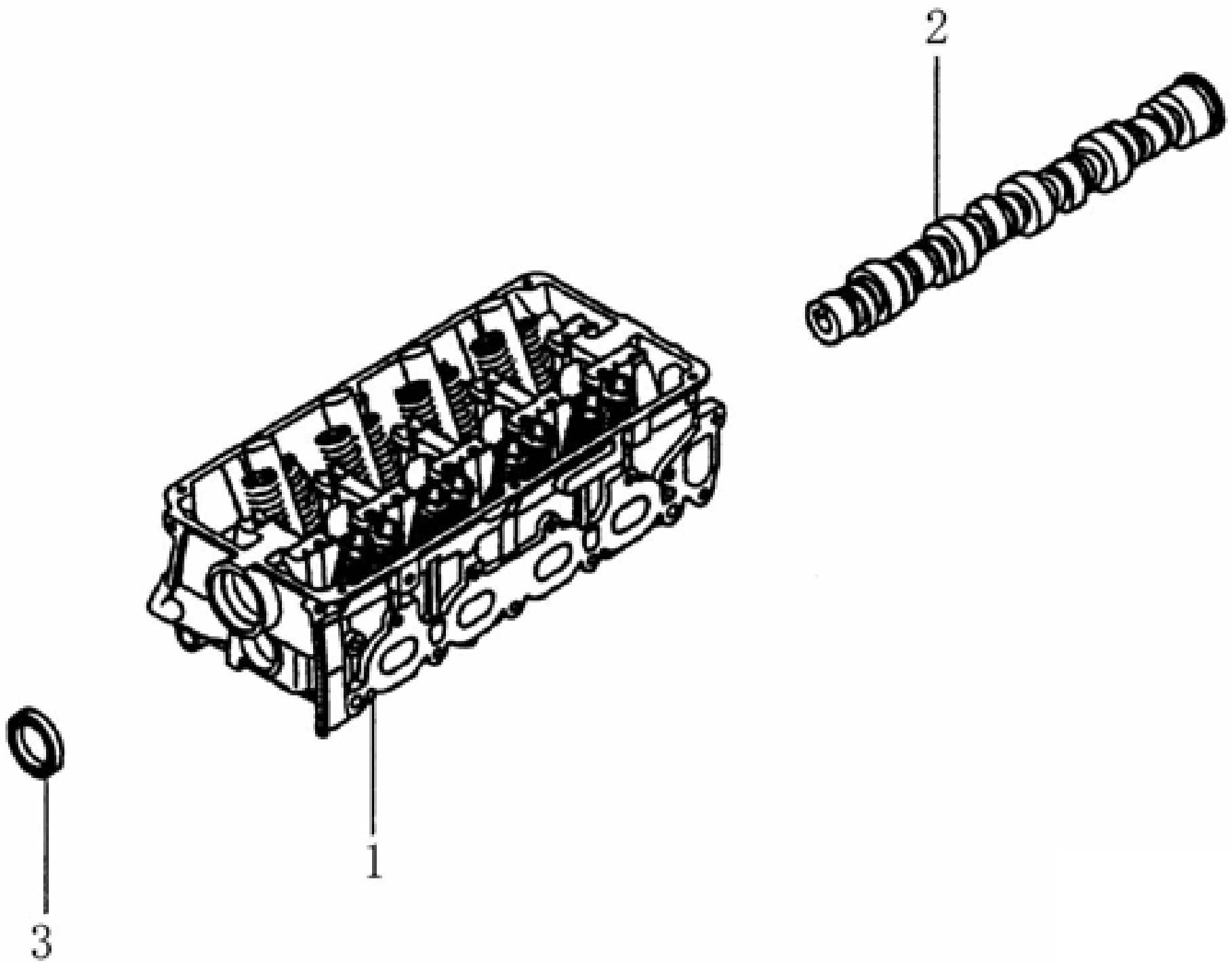


ILLUSTRATION 1-1-33 SHAFT, ROCKER ARM

图1-1-33					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸盖分总成4	CYLINDER HEAD SUB ASSY 4	1	
2	471Q-1007801	摇臂总成“A”	ROCKER ARM ASSY “A”	4	
3	471Q-1007802	摇臂总成“B”	ROCKER ARM ASSY “B”	4	
4	471Q-1007803	摇臂总成“C”	ROCKER ARM ASSY “C”	4	
5	471Q-1007008	气门间隙调整螺母	ADJUSTING NUT, VALVE CLEARANCE	16	
6	471Q-1007007	气门间隙调整螺钉	ADJUSTING SCREW, VALVE CLEARANCE	16	
7	471Q-1007013	排气摇臂轴	SHAFT, EXHAUST ROCKER ARM	1	
8	471Q-1007804	进气摇臂轴	SHAFT, INLET ROCKER ARM	1	
9	471Q-1007010	凸缘螺栓	FLANGE BOLT	13	
10	471Q-1007009	摇臂轴盖	CAP, ROCKER SHAFT	13	

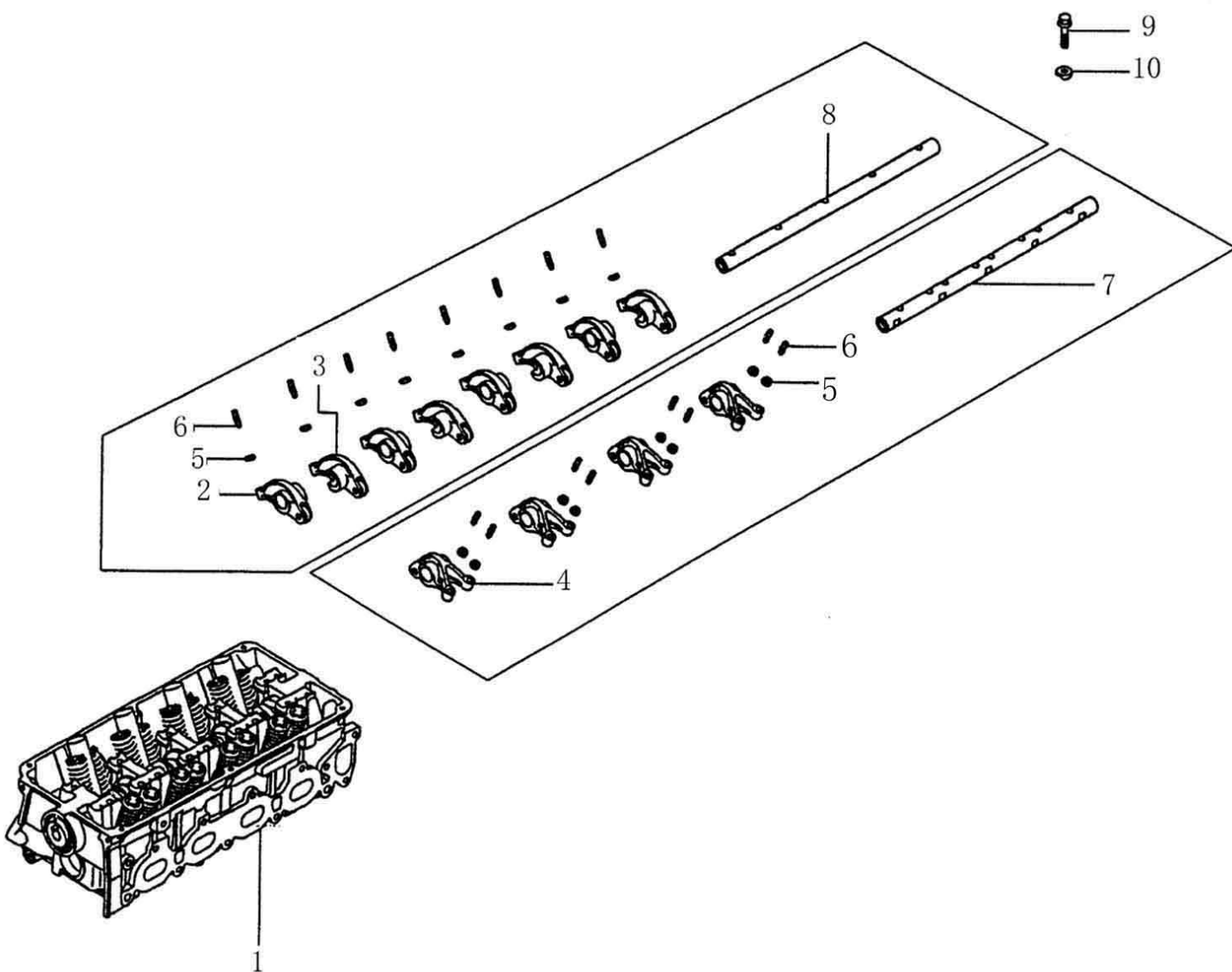


ILLUSTRATION 1-1-34 STUD

图1-1-34					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸盖分总成5	CYLINDER HEAD SUB ASSY 5	1	
2	471Q-1003009	双头螺柱	STUD	7	
3	471Q-1003010	双头螺柱	STUD	2	
4	471Q-0401428	双头螺柱	STUD	4	

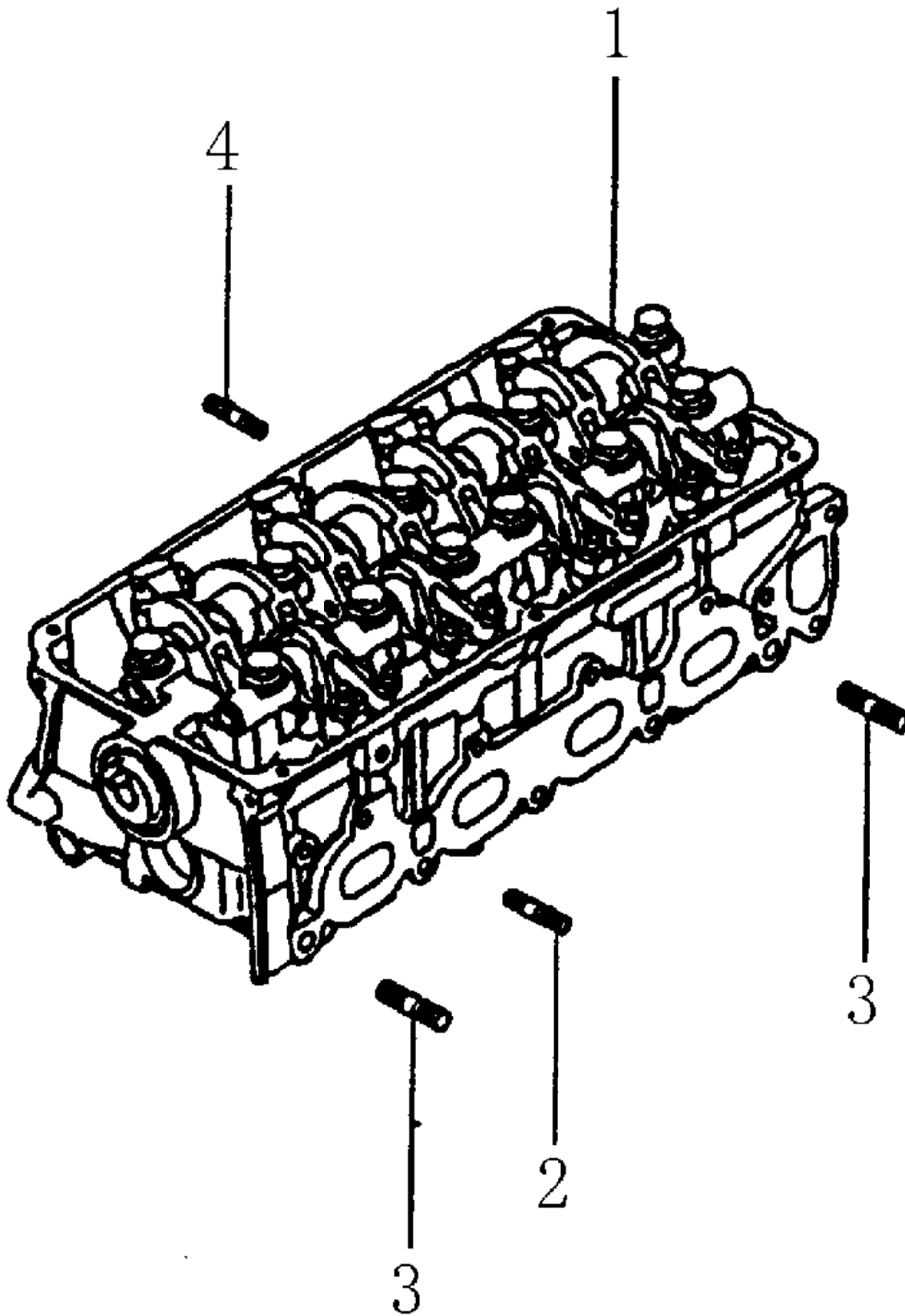


ILLUSTRATION 1-1-35 BRACKET, CAMSHAFT POSITION SENSOR

图1-1-35					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		缸盖分总成 6	CYLINDER HEAD SUB ASSY 5	1	
2	471Q-1L-1003802	凸轮轴位置 传感器齿型 板	BLADE, CAMSHAFT POSITION SENSOR	1	
3	471Q-0241262	螺栓垫片总 成	BOLT & WASHER ASSY	1	
4	471Q-1L-1003013	凸轮轴位置 传感器支架	BRACKET, CAMSHAFT POSITION SENSOR	1	
5	471Q-0140025	凸缘螺栓	FLANGE BOLT	2	
6	476Q-1D-3813801	凸轮位置传 感器	CAMSHAFT POSITION SENSOR	1	
7	471Q-0140205	凸缘螺栓	FLANGE BOLT		

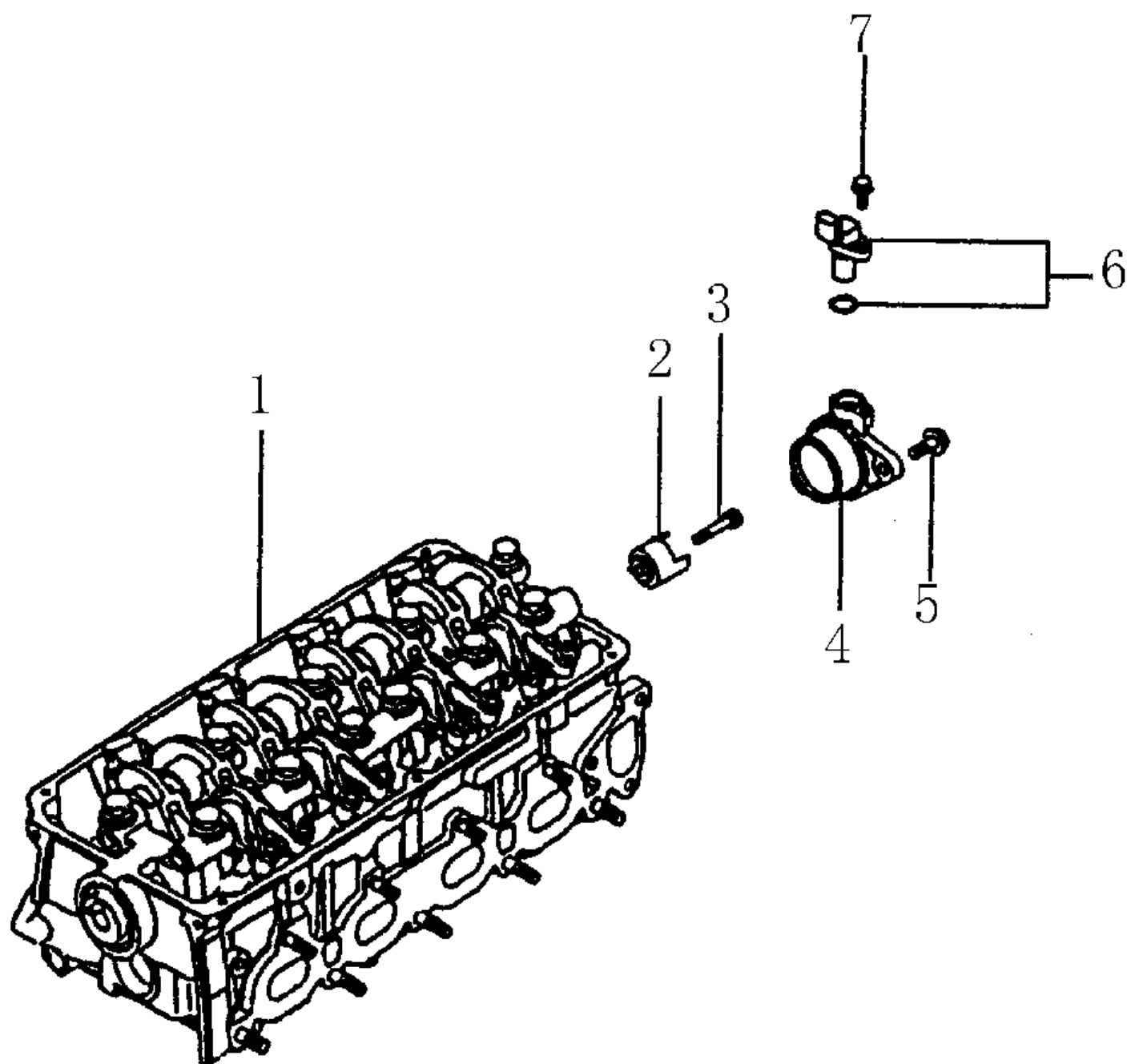


ILLUSTRATION 1-1-36 CLUTCH COVER AND CLUTCH DISC

图1-1-36					
序号 N o.	零件编号 Part No.	名称 Description		数量 Qt y	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成15	ENGINE SUBASSY 15	1	
2	471Q-1600801	离合器从动盘	CLUTCH DISC ASSY	1	
3	471Q-1600800	离合器压盘总成	CLUTCH COVER ASSY	1	
4	471Q-0241251	螺栓垫片总成	BOLT & WASHER ASSY	6	

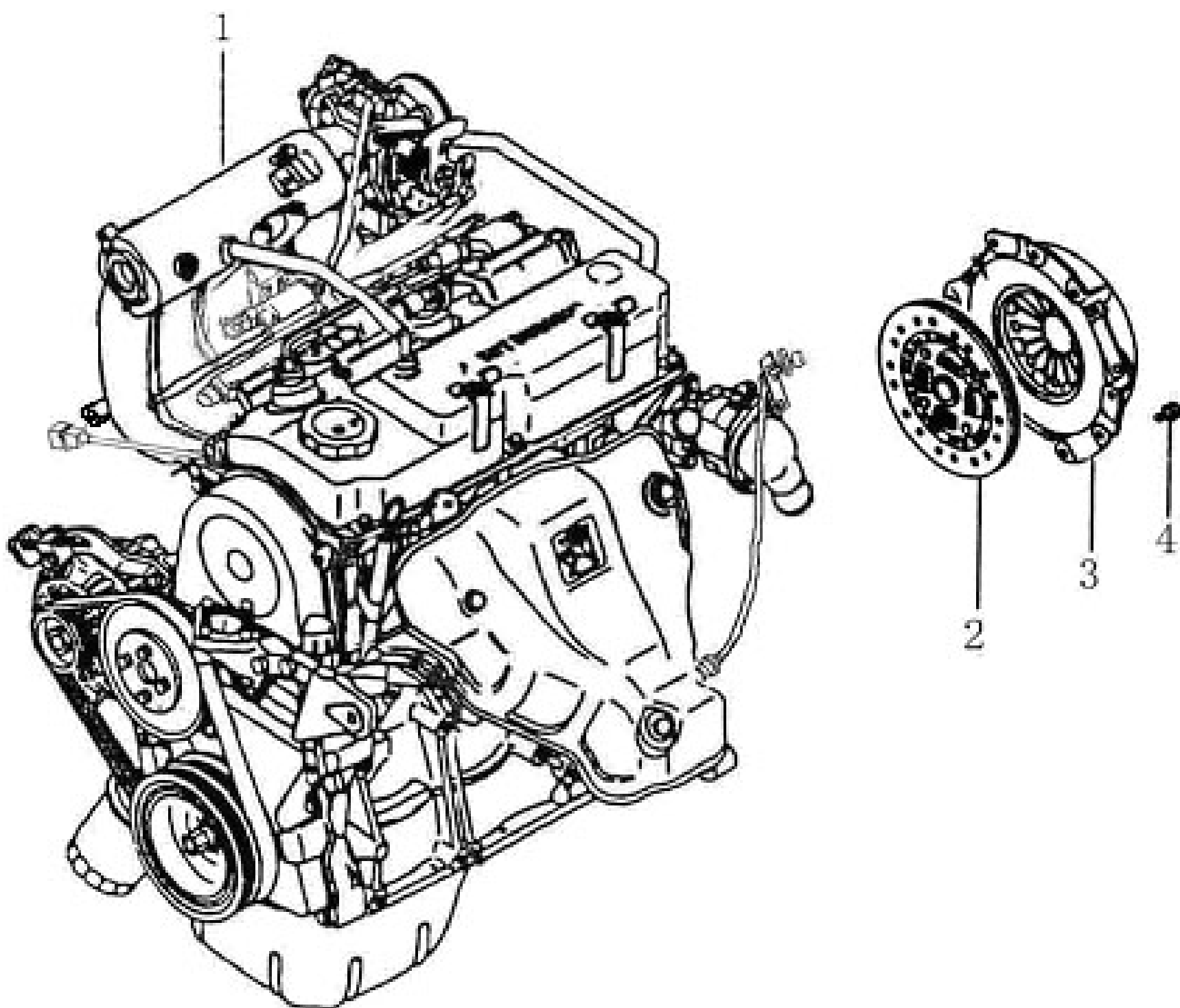


ILLUSTRATION 1-1-37 ENGINE AND TRANSMISSION

图1-1-37					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机分总成16	ENGINE SUBASSY 16	1	
2	BS15-11-1700950	变速器总成	TRANSMISSION ASSY	1	
3	471Q-0140266	凸缘螺栓	FLANGE BOLT	1	
4	471Q-0140268	凸缘螺栓	FLANGE BOLT	2	
5	471Q-0140270	凸缘螺栓	FLANGE BOLT	2	

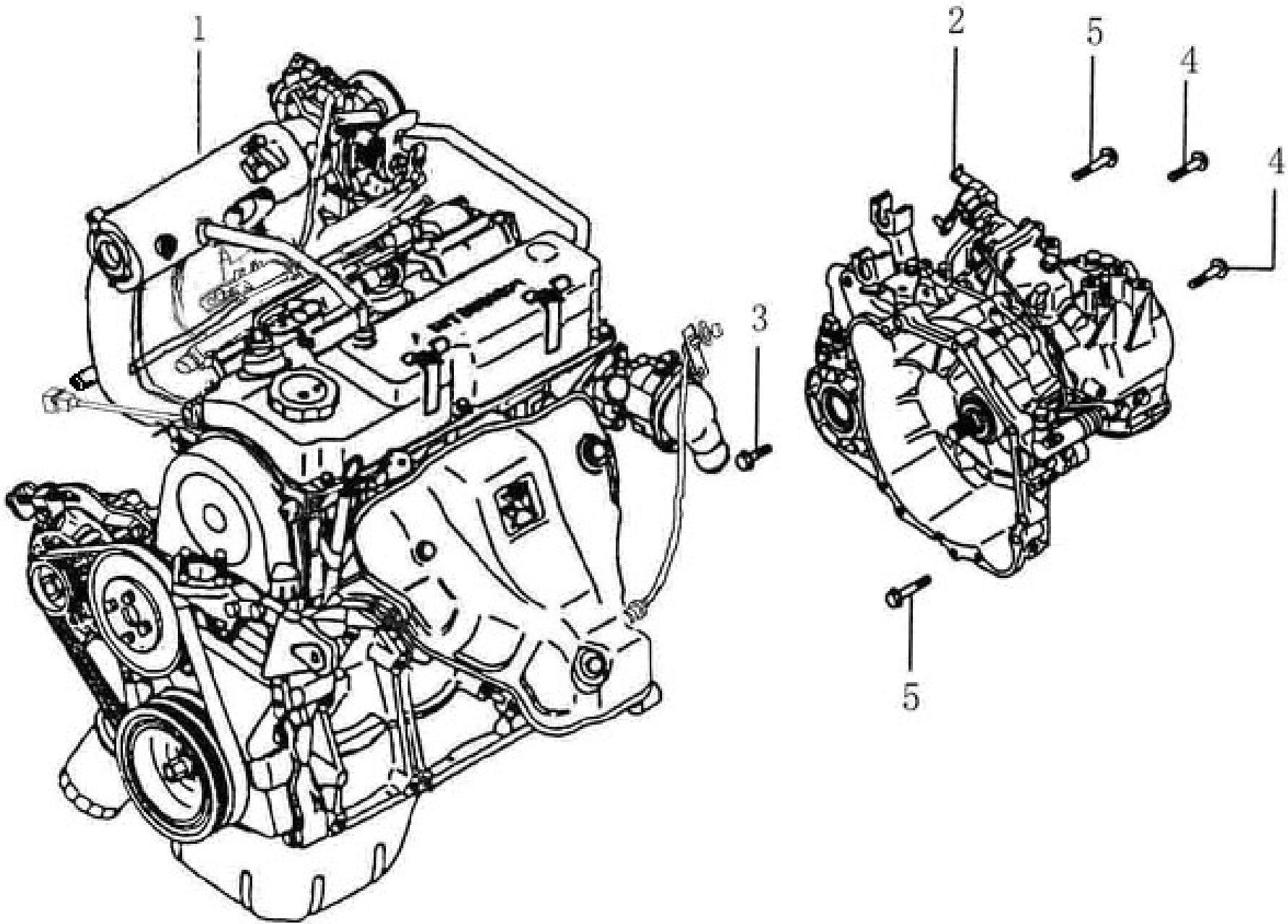


ILLUSTRATION 1-1-38 STARTER

图1-1-38					
序号 No.	零件编号 Part No.	名称 Description		数量 Qty	备注 Rem
		中文 Chinese	英文 English		
1		发动机变速器总成	(ENGINE & TRANSMISSION ASSY)	1	
2	471Q-3708950	起动机总成	STARTER ASSY	1	
3	471Q-0140268	凸缘螺栓	FLANGE BOLT	2	
4	471Q-1000051	变速器支架	BRACKET, TRANSMISSION	1	
5	471Q-0140258	凸缘螺栓	FLANGE BOLT	2	
6	471Q-0140233	凸缘螺栓	FLANGE BOLT	2	

